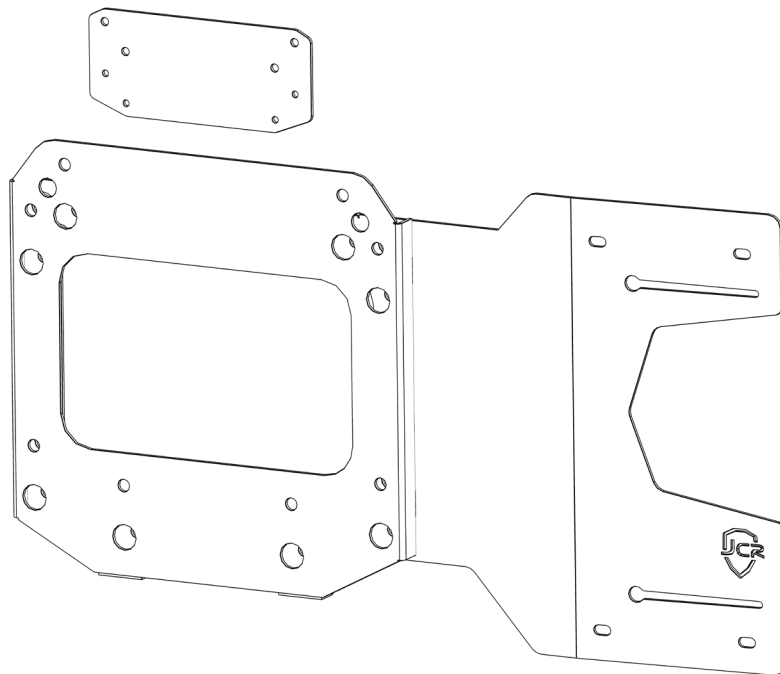




# 6TH GEN BRONCO TAILGATE REINFORCEMENT

## INSTALL INSTRUCTIONS



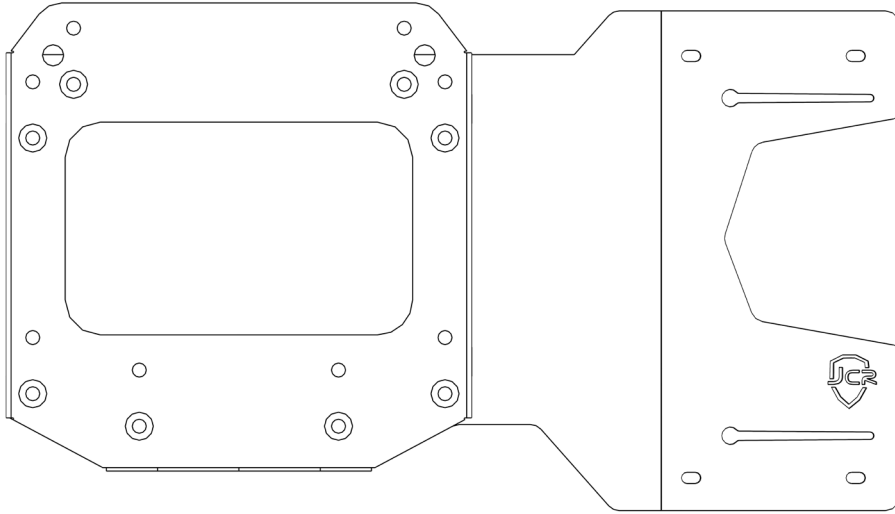
**Please read the mounting instructions below carefully before attempting to install.**

**Check out the install video on the product page for more detailed information.**

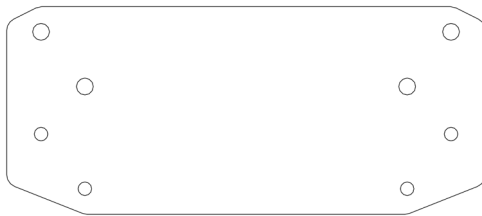
Thank you for purchasing from JcROffroad! Checkout our website, [www.jcroffroad.com](http://www.jcroffroad.com) for other great off-road products. Be sure to rate and review our product online. If you have any questions or are missing parts, please don't hesitate to call us at 269-353-1184!

# INCLUDED PARTS

1x

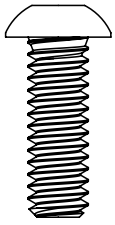


1x



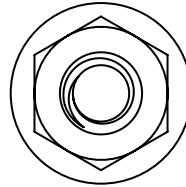
# INCLUDED HARDWARE

4x



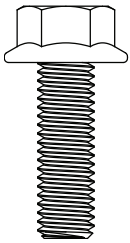
1/4"-20 x 3/4"  
Button Head

4x



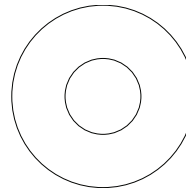
1/4"-20  
Serr. Flange Nut

8x



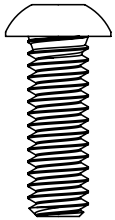
M8 Steel Flanged Hex  
Head Screws

4x



1/4" USS Flat Washer

8x



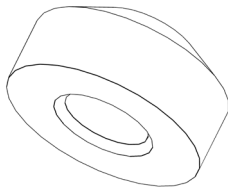
3/8"-16 Stainless  
Steel Button Heads

4x



M8 x 1.25mm Thread,  
40mm Long Hex Head

4x



Tapered Tailgate  
Spacers

# ASSEMBLY

1. Start by popping off the plastic cover on the inside of the tailgate, as shown below, using a plastic pry tool if needed. Once the plastic is removed, unclip the (2) visible electrical wire harnesses by pressing the thumb tabs.



# ASSEMBLY

2. With the wire harnesses unclipped, remove the grommet, shown below, by pressing in on the side tabs all the way around until popped free.



3. Remove the (8) bolts securing the tire mount to the tailgate using a 13mm socket.

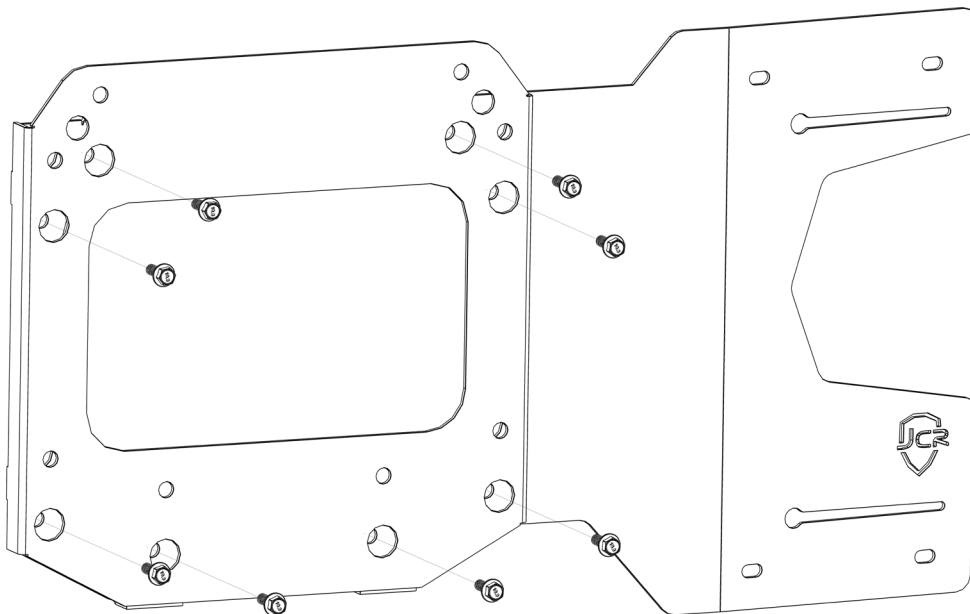


# ASSEMBLY

4. Ensure that your tailgate is shut and latched, then remove the (4) mounting fasteners for the gate hinges on the passenger side, using a Torx Plus 45.

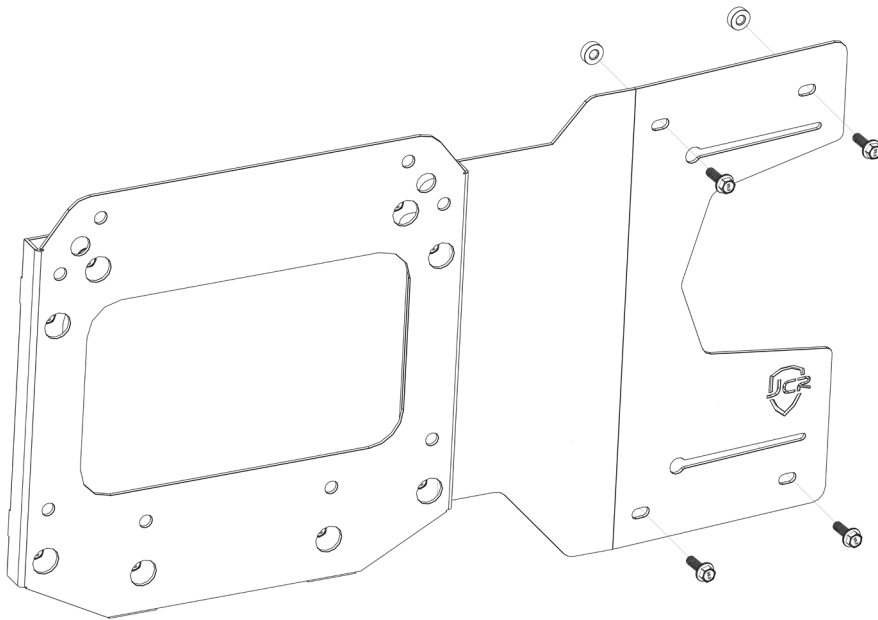


5. Take the supplied tailgate reinforcement bracket and loosely re-install the (8) factory bolts into the recess mounting holes, just enough to hold the bracket on the tailgate.



# ASSEMBLY

6. Once the bracket is loosely installed, take the provided tapered spacers and flange head M8 bolts, and use them to replace the (4) factory bolts you removed from the hatch hinges. Placing the spacers behind the bracket with the taper facing the hinge, threading the cap screws through the front with a spacer. You may need to do some shifting of the bracket and tailgate to get all (4) holes to line up. Before fully tightening with a 6mm hex, make sure there is an even and level gap all the way around the tailgate.



7. Once the (4) hinge bolts are tight, and your tailgate is level and secure, fully tighten down the (8) factory bolts you loosely installed into the bracket previously. Once secure, open the tailgate to make sure it functions as normal.



# ASSEMBLY

8. These next steps are optional if you want to space up your 3rd brake light. Remove the (4) bolts holding the 3rd brake light housing to the spare tire mount using a T-30. Once that is apart, using a T-20 remove the (8) bolts to disassemble the 3rd brake light housing.



9. Once the 3rd brake light housing is disassembled, remove the tape holding the wire harness together and reroute the extra wire down the housing to free up the extra slack needed for the riser plate. With the extra slack now sticking out of the bottom, re-assemble the 3rd brake light housing with the (8) bolts that were removed.





# ASSEMBLY

10. Take the supplied 3rd brake light riser bracket and attach to the housing using (2) of the previously removed factory bolts. With the bracket installed, take the 3rd brake light housing and secure it back to the spare tire mount using the supplied 1/4" bolts with a washer and a nut.



11. The tire mount can now be installed to the reinforcement bracket using (8) of the provided 3/8" button heads, tightening with a 7/32 hex.



# ASSEMBLY

- 12.** With everything tight, feed the wire harness back into the tailgate and reinstall the grommet. After that, make sure to open the tailgate and reconnect your wiring harness and clip back on your plastic piece.



- 13.** You can now place your spare tire back onto the carrier and you are finished with the install.