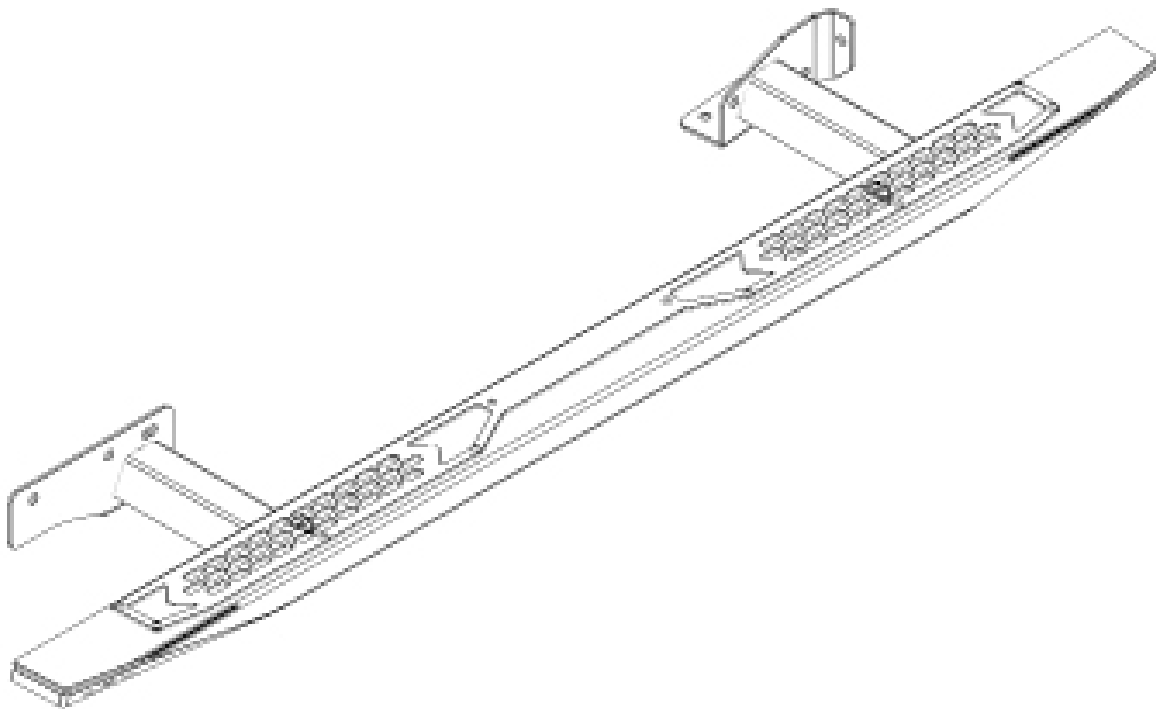




# 6TH GEN BRONCO CRUSADER SLIDERS

## INSTALL INSTRUCTIONS



**Please read the mounting instructions below carefully before attempting to install.**

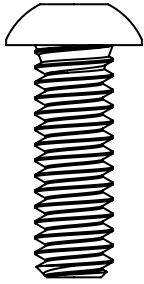
**Be sure to check out the install video on the product page, if available.**

Thank you for purchasing from JcROffroad! Checkout our website, [www.jcroffroad.com](http://www.jcroffroad.com) for other great off-road products. Be sure to rate and review our product online. If you have any questions or are missing parts, please don't hesitate to call us at 269-353-1184!

# INCLUDED HARDWARE

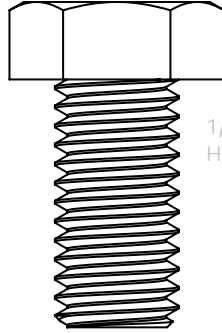
4 DOOR

20x



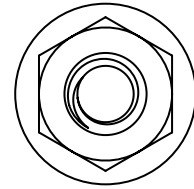
1/4"-20 X 3/4"  
Button Head

2x



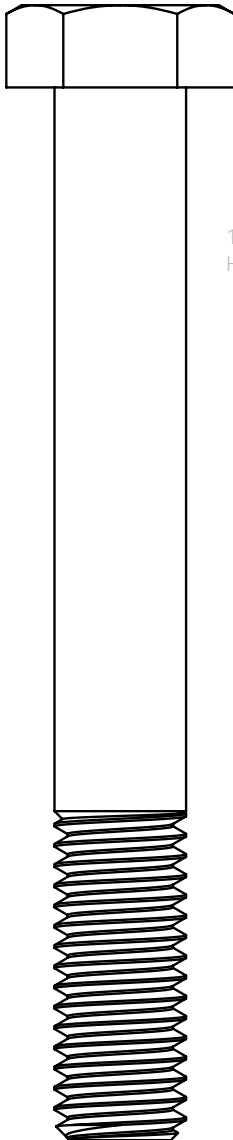
1/2"-13 X 1"  
Hex Head

20x



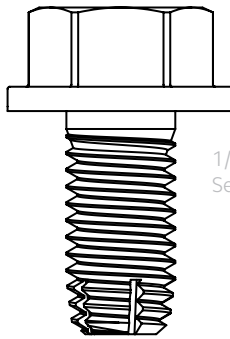
1/4"-20  
Serr. Flange Nut

4x



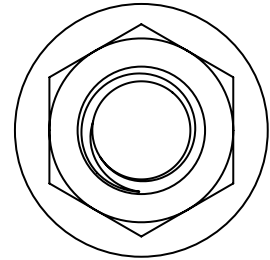
1/2"-13 X 4-1/2"  
Hex Head

9x



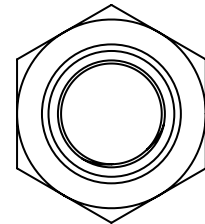
1/2"-13 X 1"  
Self Threading

18x



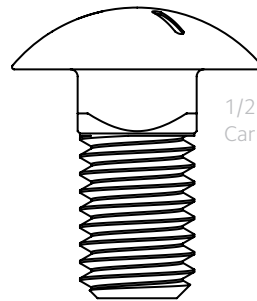
1/2"-13  
Serr. Flange Nut

4x



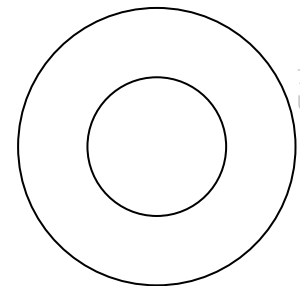
1/2"-13  
Nylock Nut

16x



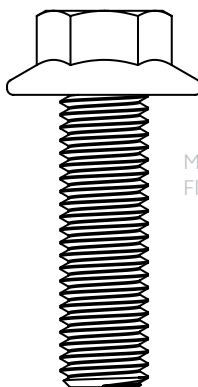
1/2"-13 X 1"  
Carriage Bolt

6x



7/16"  
USS Flat Washer

1x

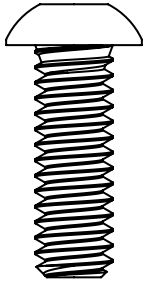


M12 X 40mm  
Flanged Hex Head

# INCLUDED HARDWARE

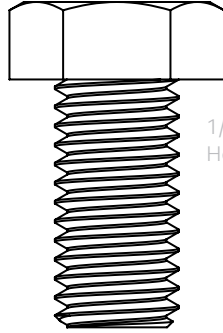
2 DOOR

14x



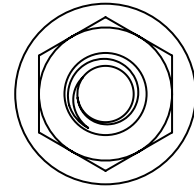
1/4"-20 X 3/4"  
Button Head

2x



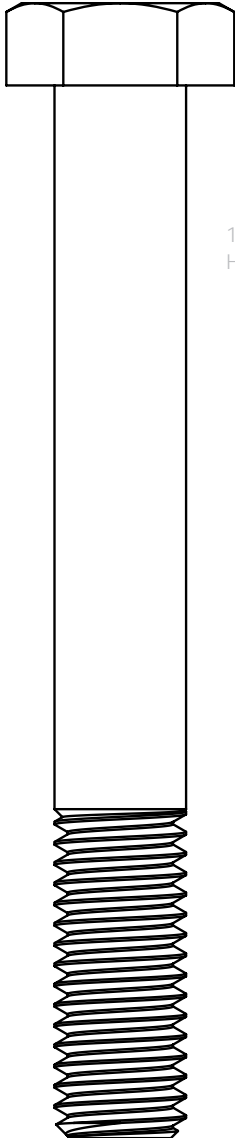
1/2"-13 X 1"  
Hex Head

14x



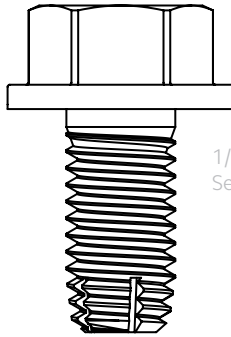
1/4"-20  
Serr. Flange Nut

4x



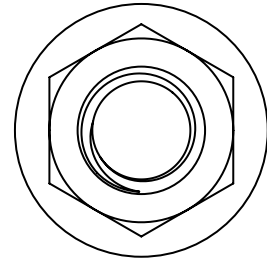
1/2"-13 X 4-1/2"  
Hex Head

11x



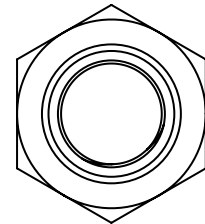
1/2"-13 X 1"  
Self Threading

18x



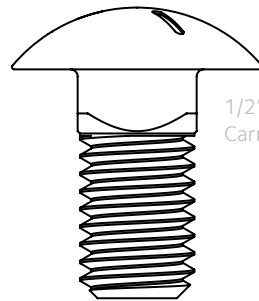
1/2"-13  
Serr. Flange Nut

4x



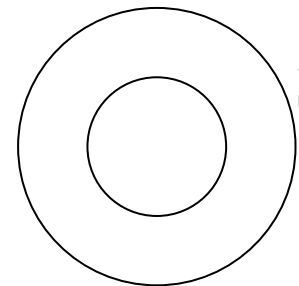
1/2"-13  
Nylock Nut

16x



1/2"-13 X 1"  
Carriage Bolt

4x



7/16"  
USS Flat Washer

1x

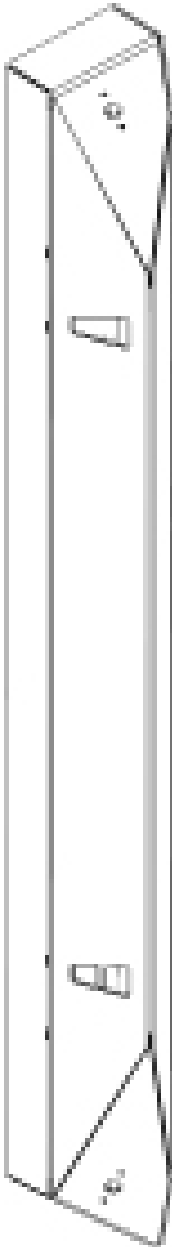


M12 X 40mm  
Flanged Hex Head

# INCLUDED PARTS

4 DOOR

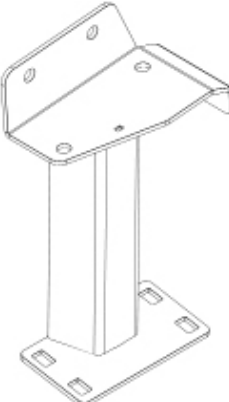
2x



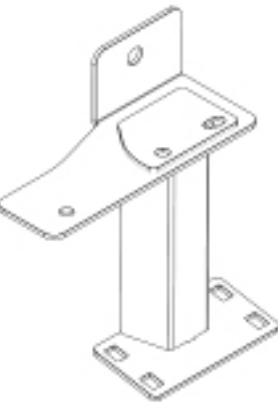
1L/1R



1L/1R



1L/1R



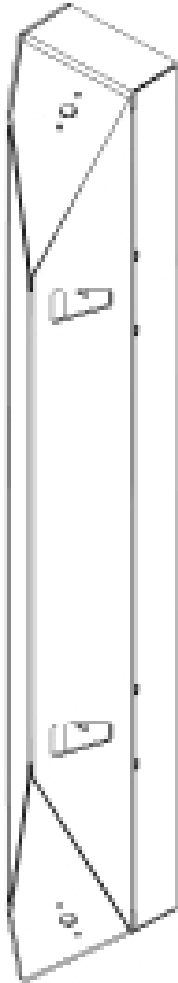
4x



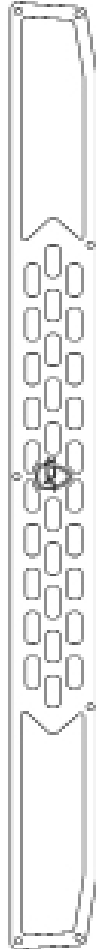
# INCLUDED PARTS

2 DOOR

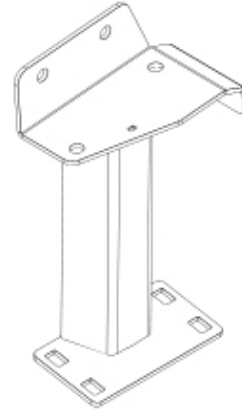
2x



1L/1R



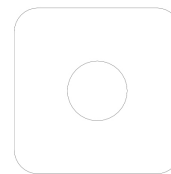
1L/1R



1L/1R



4x



# ASSEMBLY

- 1** Start by preparing the sliders with the provided accessories. To install the face plate, use the provided 1/4"-20 X 3/4" button heads and 1/4"-20 serr. flange nuts to bolt it to the top of the slider. To install a light, remove the film from the light and place it over the hole. Then, use the hardware that comes with it to bolt it to the inside of the slider. The bolts come in through the outside with the plastic washers. On the inside, use the steel washers and the nylock nuts. Make sure to tighten each bolt evenly so that the light sits flat.



- 2** Next you will need to remove the two front most clips holding the wiring harness to the frame of the vehicle. You will also need to push up on a clip inside the body mount just in front of the wiring harness to detach the plastic piece there.



# ASSEMBLY

- 3** Once that stuff is out of the way, slide the front mount up into place so that the front flange is against the body mount and the bottom flange is against the bottom of the frame. Then, locate the front hole in the sideways facing face and widen it to  $7/16"$ . After you have widened the hole, thread in one of the  $1/2"-13 \times 1"$  thread cutting bolts. You can then pull the bolt back out.



- 4** Next, bolt the front leg into place using the  $1/2"-13 \times 1"$  thread cutting bolt and then use that to mark the location of the other holes that you will need to drill. The three on the frame will need to be opened up to  $7/16"$  to accept a  $1/2"$  thread cutting bolt and the front hole in the body mount will need to be opened up enough to accept a standard  $1/2"$  bolt.



# ASSEMBLY

- 5** With all the holes drilled, go ahead and install the front leg one last time. The front hole gets a 1/2"-13 X 1" bolt inserted in through the body mount with a 7/16" washer. Then you can pop the rear wiring harness clip back into place as well as the body mount clip.



- 6** Moving onto the rear of the vehicle, you will need to remove the rear most clip holding the wiring harness to the frame. Once that is out of the way, set the rear leg up into place so that two of the holes on the side face line up with the two large holes in the frame. **The middle hole on the driver side of a 2 door will need to be drilled for a 1/2" self threader.** Then, use the provided 1/2"-13 X 4-1/2" bolts and 7/16" washers with square washers and 1/2"-13 serr. flange nuts on the other side of the frame to hold the leg in place. If you are installing the leg on the driver's side, use the outer holes in the leg. If you are installing the leg on the passenger's side, use the two rearmost holes. Make sure the bottom mounting flange is towards the front of the vehicle and tight to the frame before tightening the bolts. Also, try to center the leg as well as you can.





# ASSEMBLY

- 7** On the driver's side, you will want to wait to do anything with the bottom mounting flange. On the passenger's side, you can use the M12 bolt to bolt it into a factory threaded hole in the bottom of the frame. If you have a gas tank skid, make sure the leg is mounted between the skid and the frame.



- 8** If you are doing this installation on a two door, the passenger's side rear leg is going to install a little different. You will need to bolt it into the rearmost gas tank skid mounting hole through the rear mounting hole in the bottom flange. Then, mark the two rearmost holes in the side face so that you can drill 7/16" holes in the frame to accept 1/2" thread cutting bolts. Then, insert those bolts.



# ASSEMBLY

- 7 Next, you can get the slider up into place and loosely mount it to the legs using the 1/2"-13 X 1" carriage bolts and 1/2"-13 serr. flange nuts. The bolts should go in through the inside of the slider and come out towards the center of the vehicle. Make sure that each carriage bolt is seated in its square hole. Then, center the slider and tighten all the bolts into place.



- 8 Next, use the bottom hole in the driver's side rear leg to drill a 7/16" hole in the bottom of the frame. Then, insert the 1/2" thread cutting bolt.



- 9 The last thing you will need to do is wire your rock lights. How you decide to do that is totally up to you. If your vehicle is equipped with the accessory switches, you can very easily tie the wiring into one of those and put them on a switch.