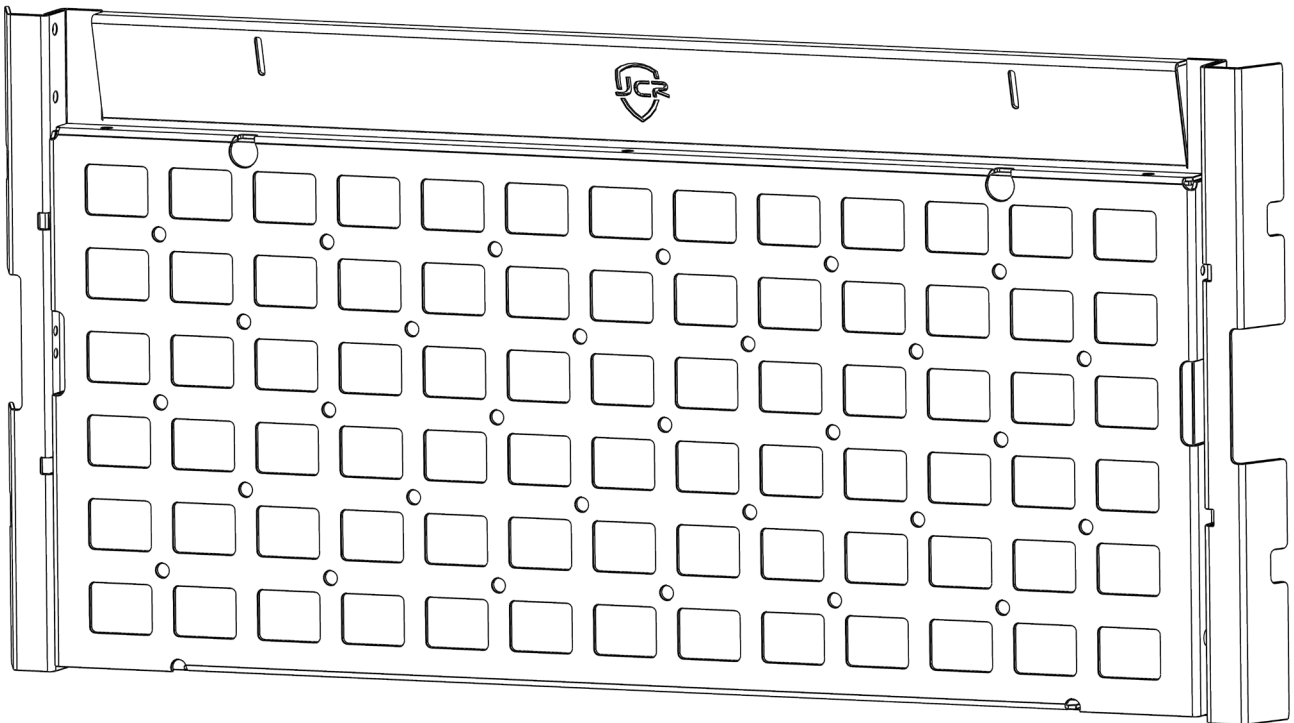




# JEEP WRANGLER JK TAILGATE TABLE

## INSTALL INSTRUCTIONS



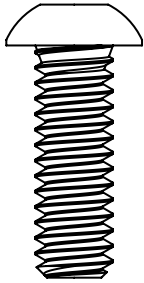
**Please read the mounting instructions below carefully before attempting to install.**

**Check out the install video on the product page if available.**

Thank you for purchasing from JcROffroad! Checkout our website, [www.jcroffroad.com](http://www.jcroffroad.com) for other great off-road products. Be sure to rate and review our product online. If you have any questions or are missing parts, please don't hesitate to call us at 269-353-1184!

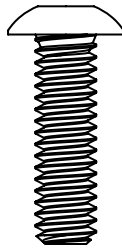
# INCLUDED HARDWARE

21x



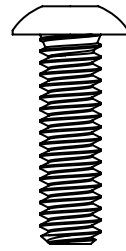
1/4"-20 X 3/4"  
Button Head

4x



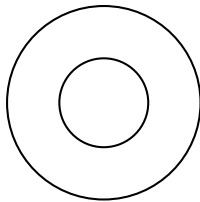
10-24 X 1/2"  
Button Head

12x



10-24 X 1"  
Button Head

2x



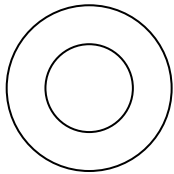
5/16"  
Nylon Plastic Washer

4x



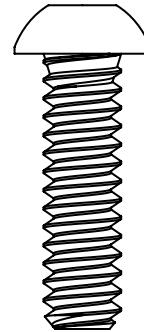
5-40 X 1/2"  
Socket Head

18x



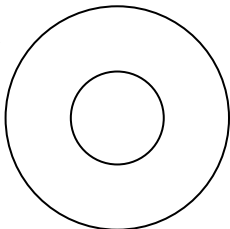
1/4" ID  
Washer

1x



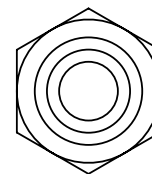
1/4"-20 X 1-1/4"  
Button Head

4x



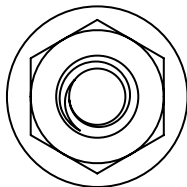
1/4"  
USS Flat Washer

4x



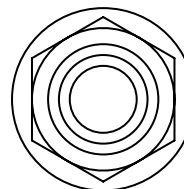
10-24  
Nylock Nut

9x



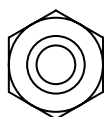
1/4"-20  
Serr. Flange Nut

2x



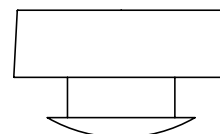
1/4"-20  
Flanged Nylock Nut

4x



5-40  
Nylock Nut

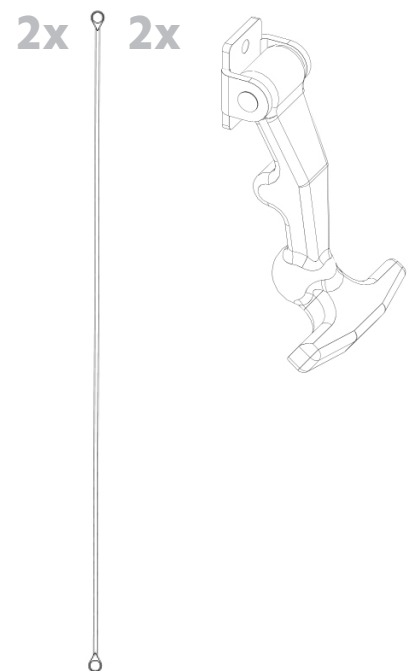
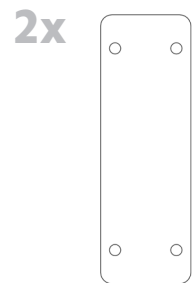
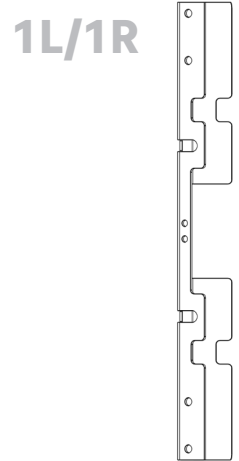
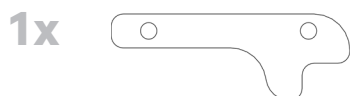
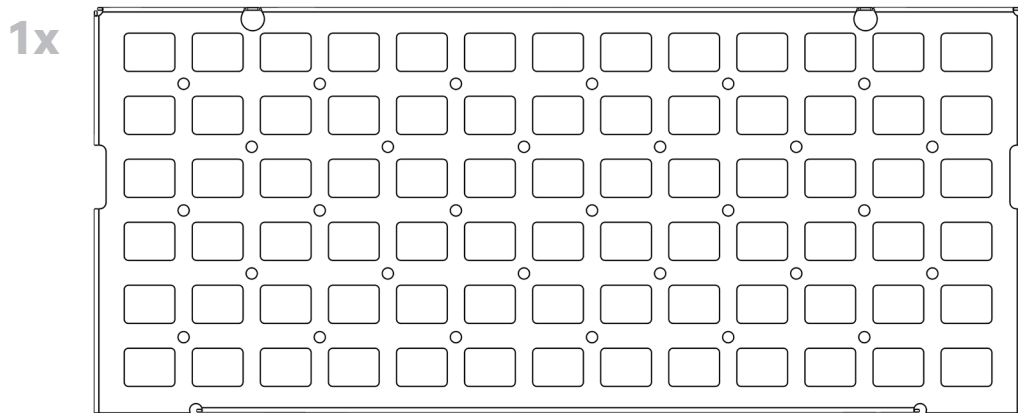
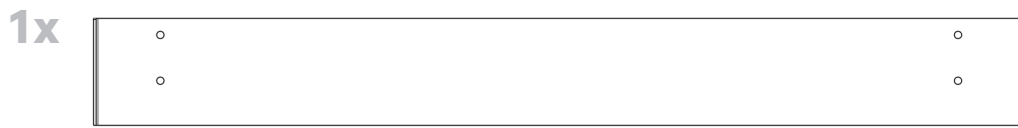
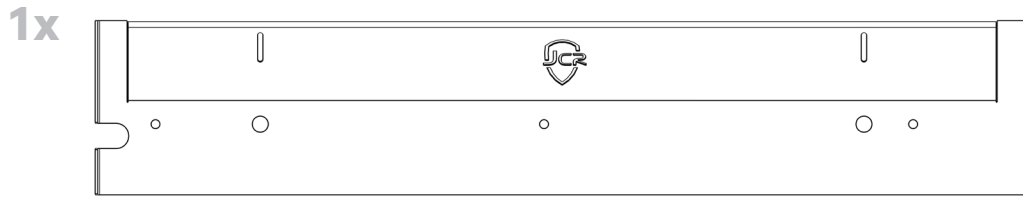
2x



Rubber Push-in  
Bumper

Note: Some Victory 4x4/JCR Offroad/SquatchProof products share hardware kits. Any extra hardware you may receive that is not listed above can be reused or discarded.

# INCLUDED PARTS



# DISASSEMBLY

- 1.** Start by opening your tailgate and removing the trim panel that covers up the wiring in the tailgate, as shown below. There will just be some clips holding it in, that will be to be popped out. With the panel out of the way, there will also be some clips holding in the wiring for the tailgate that will also need to be removed.



- 2.** This step may be a little different for you, depending on what spare tire carrier you are running, weather it being stock or aftermarket, and also if you have a tailgate plate or not. Either way you will need to remove the factory vents and tire carrier or any other after market product you may have in order to access the inside of the tailgate with everything removed.

# DISASSEMBLY

3. Once you have everything removed, and the back part of your tailgate is now open and you have access to the inside, it is now time to install the provided nut strips. The first nut strip you will be installing will be the long skinny piece with (3) mounting holes in it. To do so, take the strip and reach up with it into the opening in the tailgate, and shove it up until the (3) holes in the tailgate are lined up with the nut strip, as shown below. Once lined up, use a provided 10-24 bolt and install it in the middle hole to hold the strip in place, making sure the outside holes are visually lined up with holes in the nut strip before tightening down.



# ASSEMBLY

4. The next nut strip you will be installing is the other one that goes on the top, that is the weird shape with the cut out in it and has (2) mounting holes. This will be installed the same way, by reaching up through the back of the tailgate opening. Once you have the left hole lined up, as shown below, you can go ahead and tighten that down almost fully. Make sure the wires are passing through the cut out and not pinching down on the tailgate, and the other hole is in line with the other mounting holes on the top and are horizontal with one another. Once aligned tighten down.





# ASSEMBLY

- 5.** You will now be installing the provided (2) lower nut strips with 4 mounting holes in each of them. This will have the same process of reaching through the back opening of the tailgate, and shifting the nut strip around until the holes line up with the slots in the bottom of the tailgate enough to thread (2) 10-24 bolts into the left side of the nut strip, as shown below. Once those bolts are started you are going to slide that strip as far right it can go in the slot, once it is maxed outn the slot, you will need to install the (2) more 10-24 bolts in the opposite side of the nut strip a couple of threads. Once those are threaded in, tighten down the other (2) bolts to ensure they line up with the other ones tight. Once tight remove the lose bolts. Repeat the same process for the opposite side but starting with the (2)10-24 bolts in the right side holes on the nut strip and then sliding it to the right in the slots, as shown in the 2nd picture below, so the other (2) holes are on the far right side of the slots on the left most set of slots.



# ASSEMBLY



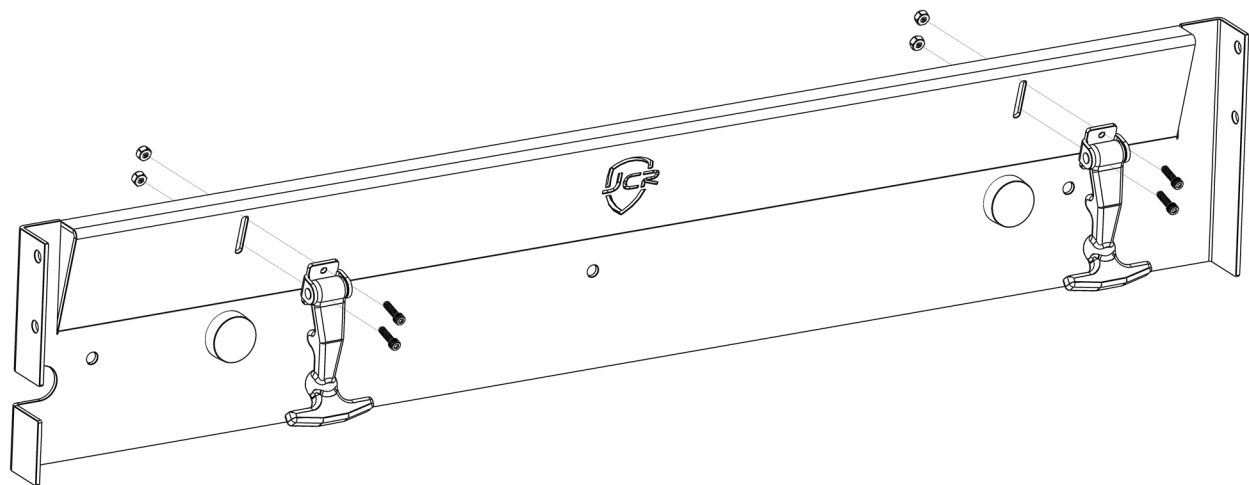
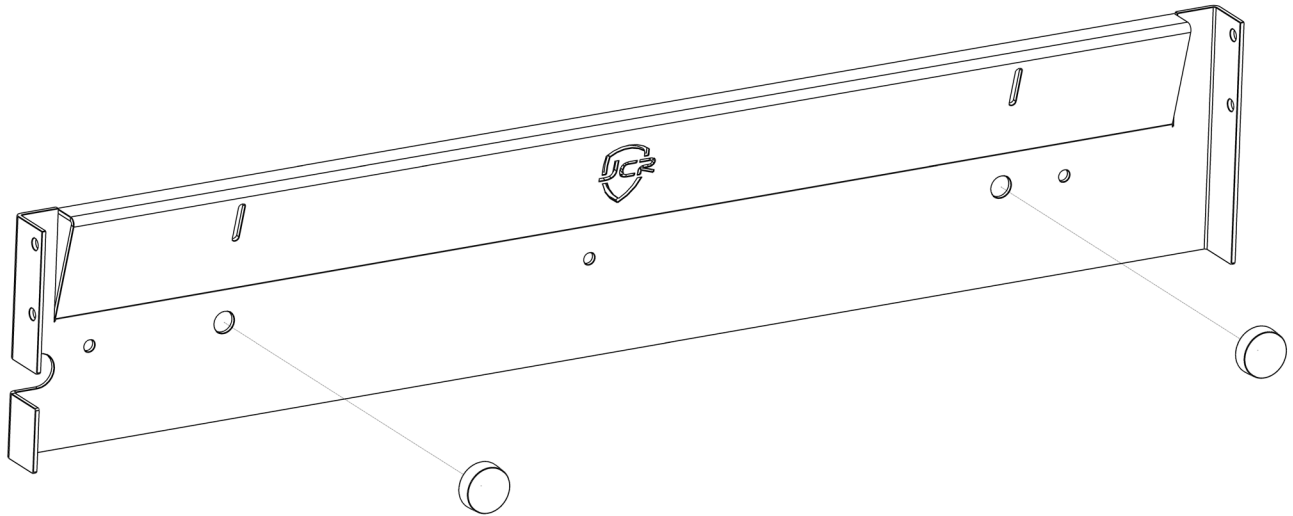
6. Now that all of your nut strips are installed and in place, you will need to do a little modification to the wire harness on the tailgate. You will need to take a pair of wire cutters or clips and carefully cut off the (4) plastic clips without cutting into the wires. This will allow for the top piece of the table to rest nice and flush. We took some electrical tape to kind of hold the wire in place in that kind of valley to keep it out of the way until the top table bracket is installed.





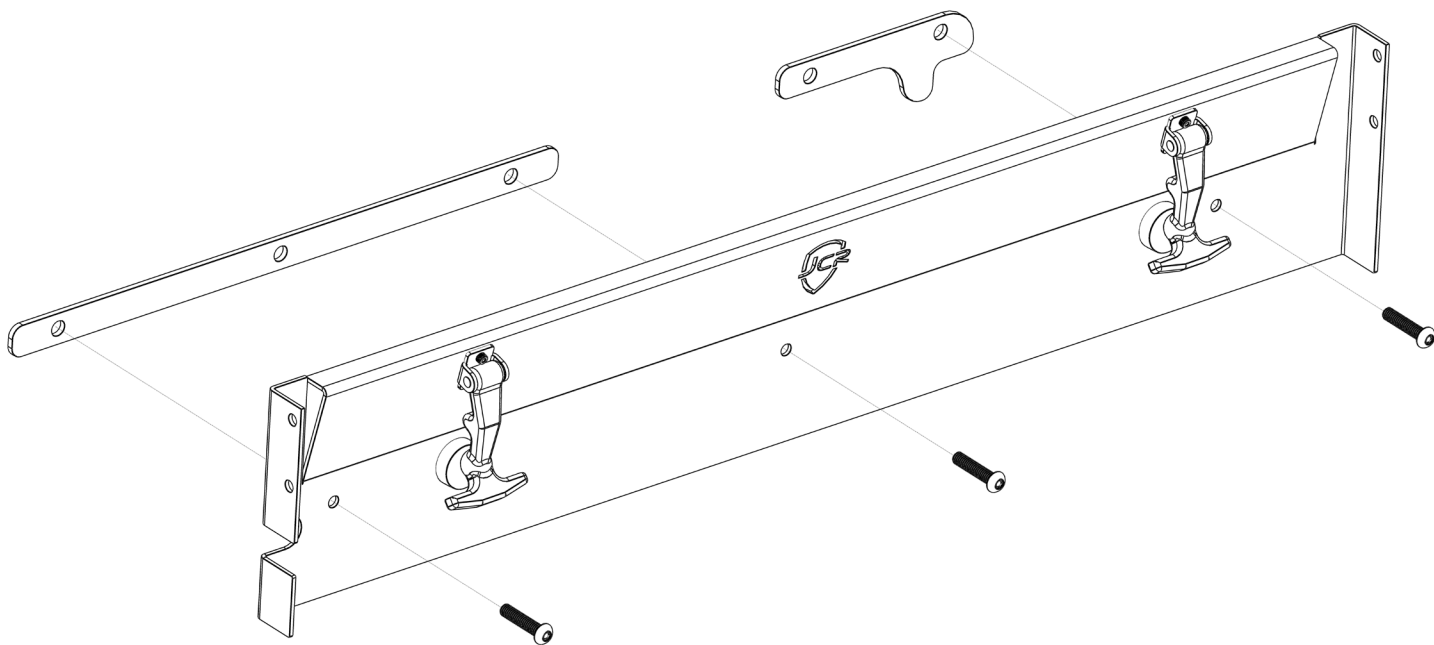
# ASSEMBLY

- 7.** Next you need to put the provided hardware in the top panel piece of the table. Start by adding the (2) rubber bumpers into the larger hole cut outs, as shown in the orientation below, it works best to twist them as they go in. Once the bumpers are in place you will be adding the latches using (2) 5-40 X 1/2" socket head bolts and 5-40 nylock nuts to hold them in place, also in the orientation below. It is best to tighten them at the top of the slot.



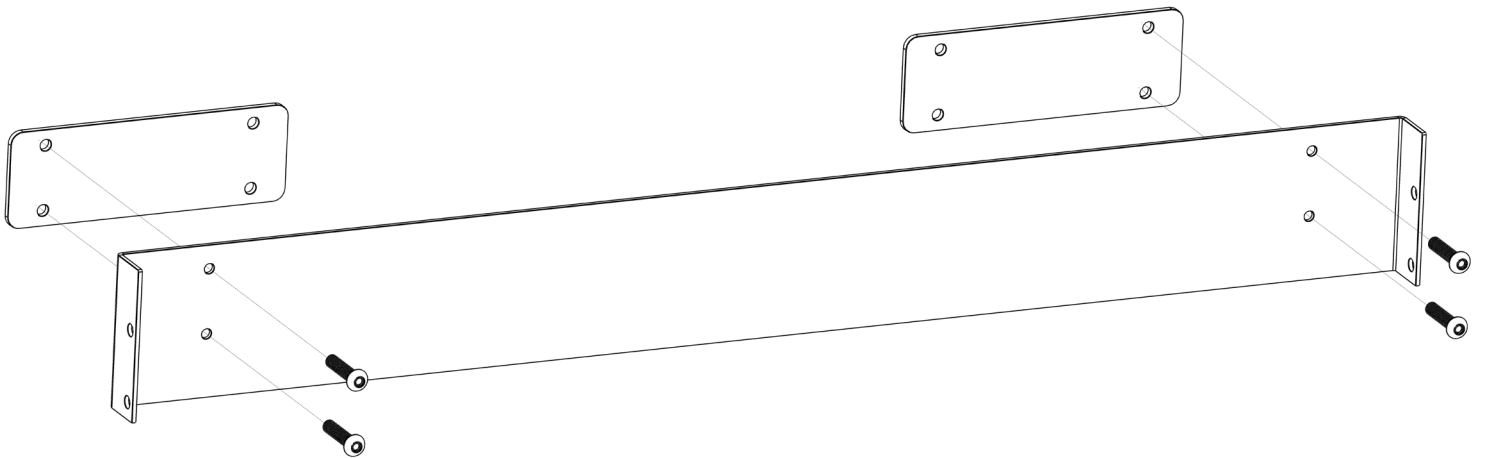
# ASSEMBLY

8. Once the bumpers and latches are assembled and tight the top panel piece, you can now bolt it into the pem nut strips already in the tailgate. Take (3) of the provided 10-24 bolts and thread them into the pem nuts through the table, shown in the orientation below, we found it is easiest to start with the left bolt. Make sure the wire harness is routed through the cut out on the left side of the panel so it is not pinching between the panel and the tailgate before tightening down the bolts. It may be necessary to reach up into the back tailgate opening and push on the long nut strip in order to get the middle bolt started.



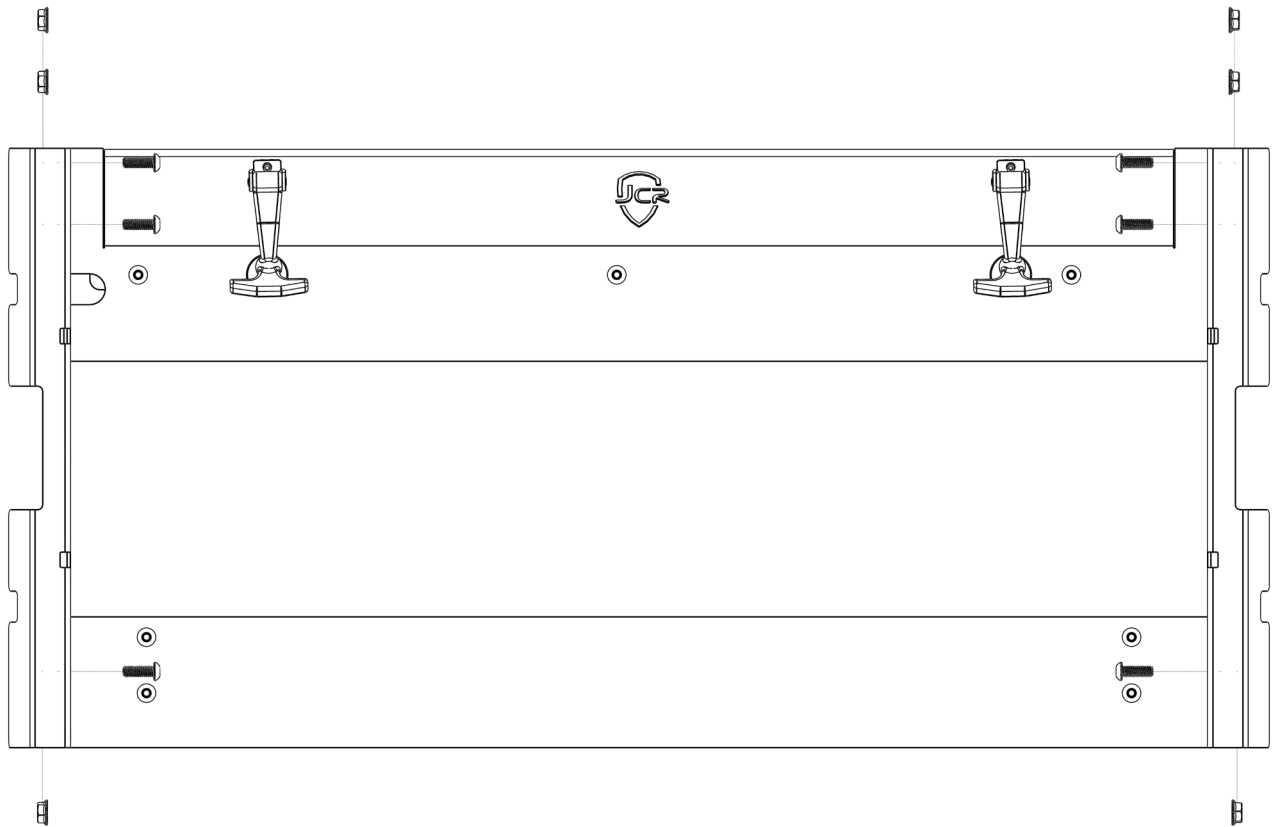
# ASSEMBLY

9. This will be very similar to the previous step, you will need to take (4) of the provided 10-24 bolts and thread them into the pem nut strips already installed in the tailgate. Thread the bolts through the bottom panel piece and into the pem nuts, shown in the orientation below. Make sure to tighten the bolts down once you get them all started.



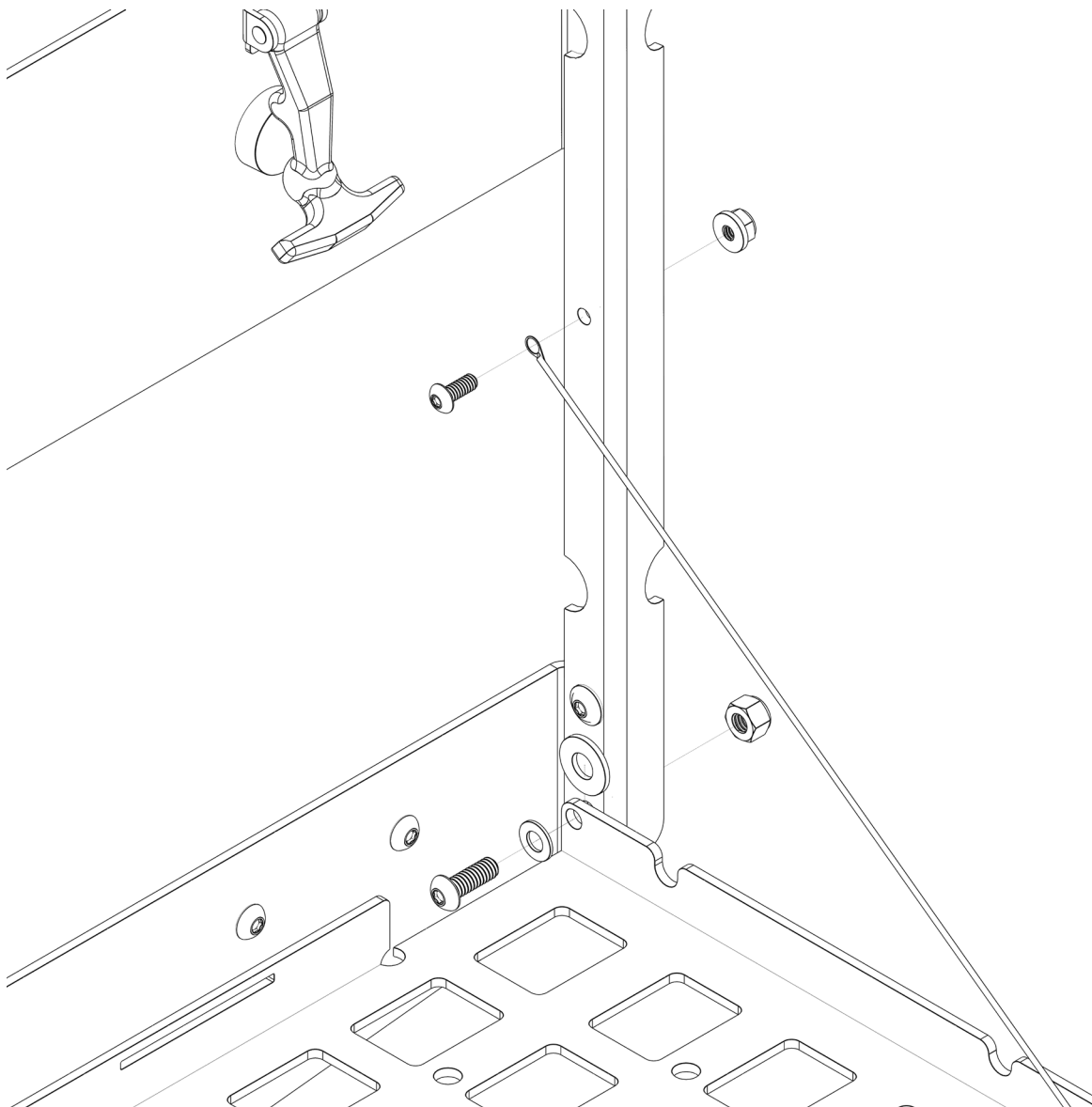
# ASSEMBLY

- 10.** With the top and bottom panel pieces in place, you will now assemble the (2) side pieces to them, as shown in the orientation below using the provided 1/4"-20 button heads and flange nuts. The sides are symmetric, so as long as the angled flanges are facing out, it does not matter which piece goes on each side. The nuts will go on the inside of the flanges. Tighten the bolts down with a 5/32" hex. You will leave the bottom bolt out for now as that hole is also used as a pivot bolt for the actual table.



# ASSEMBLY

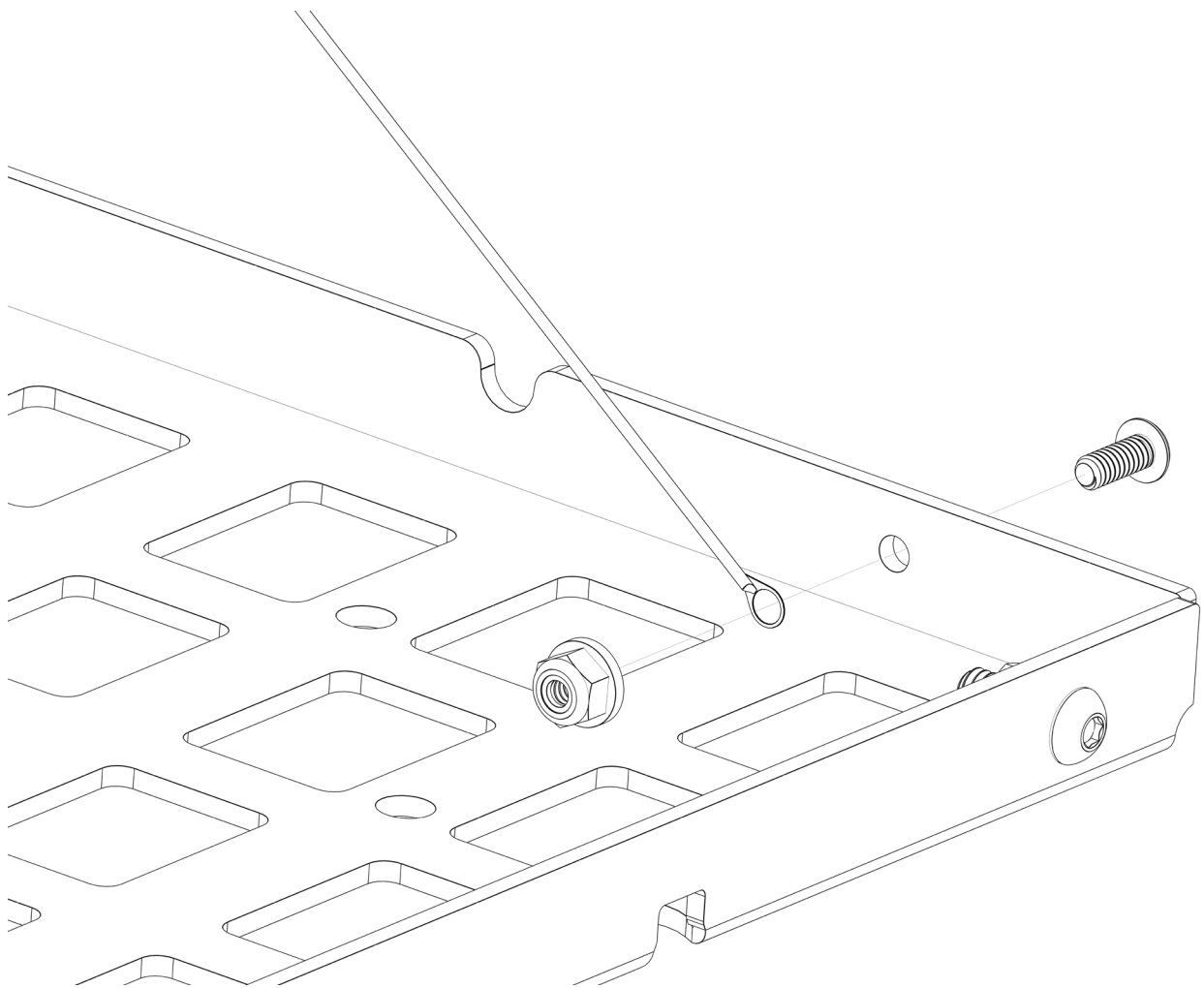
- 11.** You now attach the support cables and the bottom portion of the table to the sides as shown below. The support cable is mounted to the inside of the table piece using the 10-24 X 1/2" button head bolts and 10-24 nylock nuts. The table gets mounted to the bottom hole on each side using a 1/4"-20 X 3/4" buttonhead bolt on the inside with a large nylon washer in between the edge of the table and the edge of the side and a 1/4"-20 flanged nylock nut on the outside. Be sure to tighten the bolts enough that they don't wiggle but keep them loose enough that they can rotate





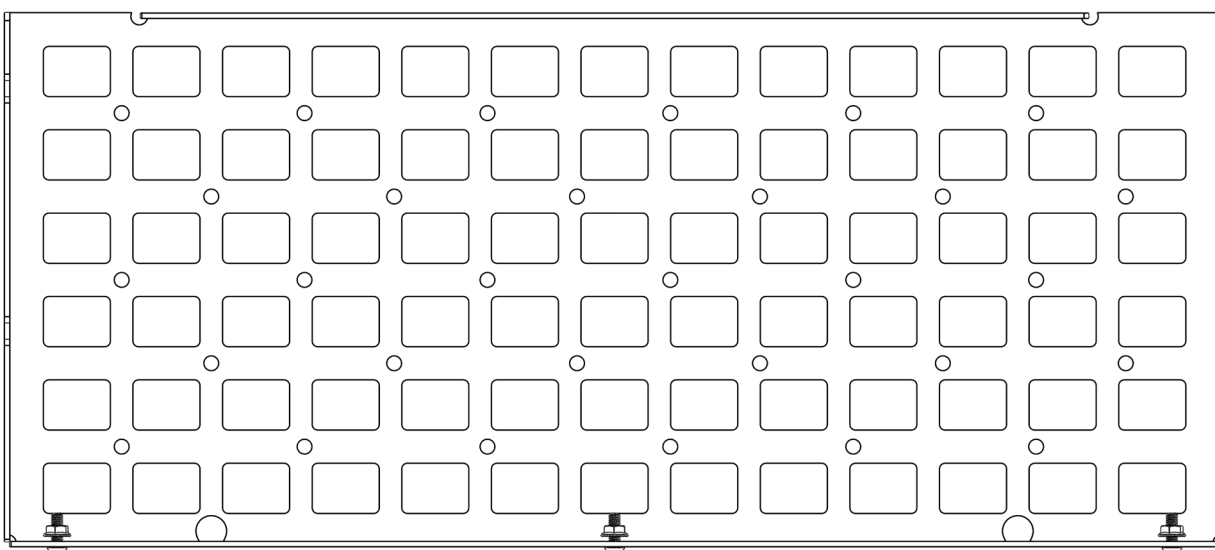
# ASSEMBLY

- 12.** Next, mount the other end of the support cables to the inside of the table in the as shown below, using the same hardware as before. Be sure to tighten the bolts enough that the cables don't wiggle but keep them loose enough that they can rotate. This is a good time to test the position of the latches and tighten them into place because you will not be able to access the nuts once the table is mounted to the vehicle.



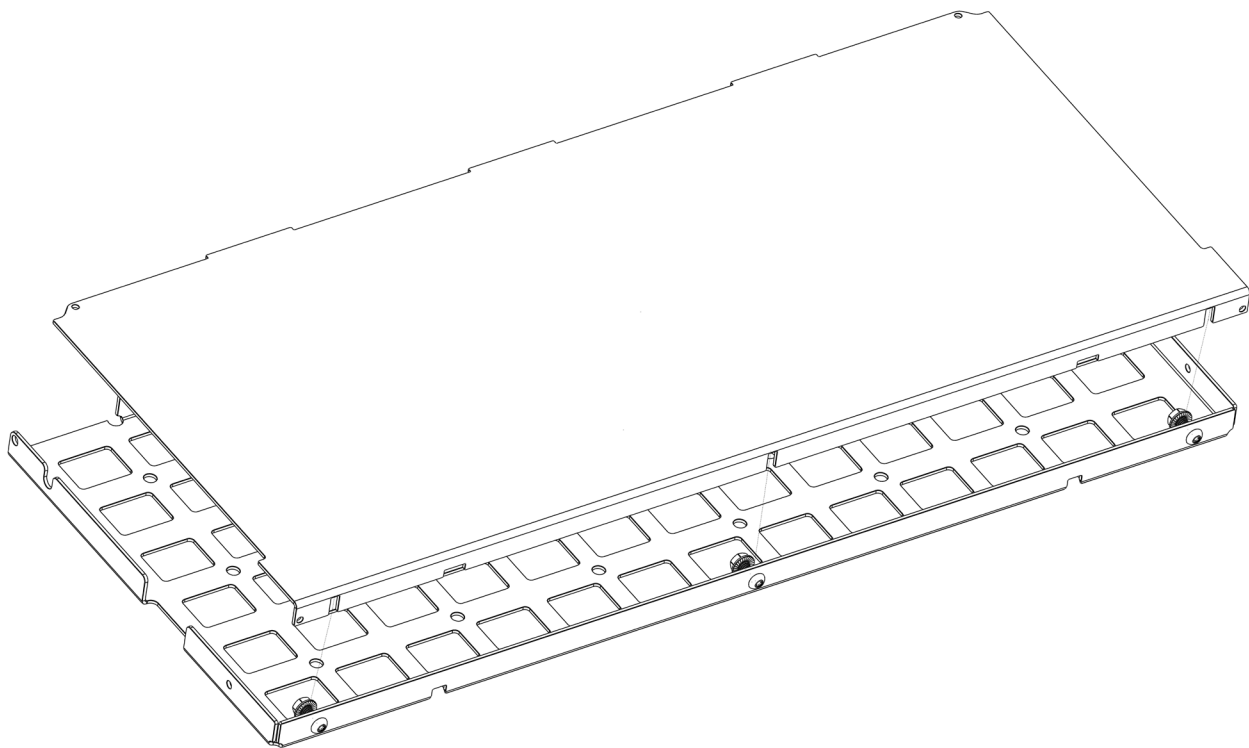
# ASSEMBLY

- 13.** Now insert a 1/4"-20 X 3/4" button head bolt into each of the three holes on the front side of the table molle panel and very loosely put a 1/4"-20 flange nut on the end of each one. This just makes it easier to attach the tabletop.



# ASSEMBLY

14. Finally, place the tabletop into the inside of the molle panel, as shown in the orientation below. Make sure that the tabs on the back of the tabletop go into the cut outs in the back of the molle panel before lining the slots with the front bolts. Once the tabs are in the cut outs, push the front down into the molle, making sure that the slots in the front of the tabletop line up with the bolts you installed in the last step. It can be difficult to get the tabletop into the molle panel so you may need to use some kind of small pry tool to get it in. Once it is in place, tighten the bolts down. Make sure that the top of the tabletop is above or flush with the edge of the molle panel.



# ASSEMBLY

- 14.** Now is the time to go through and double check all of your hardware is tight. Once your hardware is tight, you will need to reinstall the exterior vents or tailgate plate, tire carrier, and spare tire in the same order you removed them to complete your install.

