

JK FRONT INNER FENDER KIT INSTALLATION INSTRUCTIONS



Please read the mounting instructions below carefully before attempting to install.

Thank you for purchasing your new fender liners from JcrOffroad!

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JKFX-IF - FRONT INNER FENDER KIT - JK WRANGLER

Item Code Legend

EX: JKFX-IF-PC
-PC: Powdercoated
-BARE: Bare Metal



Additional Parts



Front Panel Left and Right



Perforated Panel X2



Rear Panel 1 Left and Right



Rear Panel 2 Left and Right

Bolt Pack:

JKFX-IF-BP:

- 10 1/4 X 3/4 Button Head
- 10 1/4 Flange Nut
- 18 5/16 x 3/4 Button Head
- 18 5/16 Flange Nut

Tools Needed:

- 3/16 Allen Wrench
- 5/32 Allen Wrench
- 1/2 Socket or wrench
- 7/16 Socket or wrench
- 10mm Socket

Tools Needed Cont:

- Flat head screwdriver
- 3/8 Drill Bit
- 1/4 Drill Bit
- Drill

It is always best to trial install before painting/finishing to ensure proper fit. If using a bed liner type product, you may need to use a drill or file to open holes or openings to the proper size. Be sure to keep any and all paint or bed liner products away from all threads.

If you have the JcrOffroad Front Fenders, then skip to step 3. If you still have stock fenders, use the 10mm socket and flat head screw driver, remove the bolts and clips for the inner fender liner.

Remove the inner fender liner.



2 Using the 1/4 drill bit, drill and flat head screwdriver, remove the clips and bolts holding the fender in place. Then drill out the plastic rivets along the outside edge that are holding the fender to the inner supports. Remove the stock liner.



 ${f 3}$ Install the perforated aluminum vent using the 1/4 button heads and nuts.



4 Install the large front part of the kit using the factory hardware.



If you have JcrOffroad Front Fender Flares, then you will reuse the lower mounting hole from the rear bracket. If you do not have JcrOffroad fenders, you will have to drill a hole here. Using this hole, install the rear part of the inner fender. You might have to bend it a little get your hand around to the back. This is with the 5/16 button head or reuse the longer button head from the fender.



The last piece goes connects the rear and large front pieces. Match up the holes and use the 5/16th button heads to install. Its a good idea to get all the bolts in loose before tightening them up.



After tightening all the bolts down, you will have to drill the last mounting hole here in the front.

Do this with a 3/8th drill bit. Once its cooled, some RTV and the last 5/16th button head and nut should be installed and tightened.



NOTE: You will need to check your tires, suspension, axle center, wheelbase and bump stops at this time to make sure that there is no interference with your tire hitting the inner liner. Additional bump stop, back spacing, or bending might be necessary to work with your set up (even on a stock JK). JcrOffroad is NOT responsible for any damage to the inner liners caused by tires hitting the inner liners.