

JK EXHAUST LOOP SKID INSTALLATION INSTRUCTIONS

TOOLS NEEDED

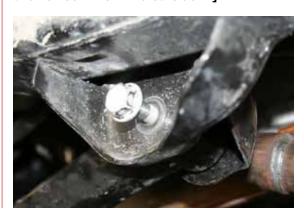
- 7/32" allen
- 9/16" wrench
- 9/16" socket
- 18mm socket or wrench
- 21mm socket

HARDWARE

- 3/8" x 1 1/4" button head bolts (3)
- 3/8" washers (3)
- 3/8" flange nuts (3)
- 1/2" x 1" hex bolt (1)

Please read the mounting instructions below carefully before attempting to install.

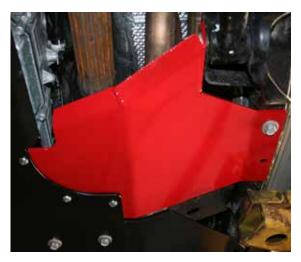
Thank you for purchasing your new skid from JcrOffroad! Checkout our website, www.jcroffroad.com for other great off-road products. Be sure to rate and review our product online. If you have any questions or are missing parts, please don't hesitate to call us at 269-353-1184 x20! Remove 21mm nut from lower control arm and back bolt partially out. If tapping the bolt back doesn't work because it's binding, you may need to ratchet the bolt partially out. [If the control arm bolt is inserted from the inside of the vehicle outwards, you will need to completely remove and reinsert from the outside in]



- 2 Slide exhaust loop skid over top of engine skid (between skid and vehicle).
- 3 Line up the tab for the control arm bolt, tap (or ratchet) bolt through, and loosely install control arm nut.
- 4 Loosely install three 3/8" x 1 1/4" button head bolts through engine and exhaust loop skids with washers, lock washers, and nuts on the back.

 $\boldsymbol{5}_{\!\!\!\!/}$ Tighten control arm bolts first, and then all three button heads.





- **6** On driver side frame, a 1/2" hole will need to be drilled. Insert frame nut guide (supplied) into side hole of frame, install 1/2" bolt, and tighten.
- Now it's time to enjoy your new exhaust loop skid!



JKSD-XT - EXHAUST LOOP SKID PLATE - JK WRANGLER

Item Code Legend EX: JKSD-XT-PC -PC: Powdercoated -BARE: Bare Metal



Additional Parts



Frame Tab

Bolt Pack:

- JKSD-XT-BP:

 3 3/8 X 1 1/4 Button Head

 1 1/2 x 1 Hex Bolt

 - 1 7/16 Flat Washer
 3 3/8 Flange Nut

REVISED: 12/21/2015