

YJ/TJ FRONT BUMPER INSTALLATION INSTRUCTIONS

TOOLS NEEDED

- T55 Torx Socket
- 10mm Socket or Box Wrench (TJ)
- Ratchet
- 1/2" Socket or Box Wrench

HARDWARE

- 1 x 1.5" Zinc Bolts (6)
- 1/2" SAE Washers (6)

Please read the mounting instructions below carefully before attempting to install.

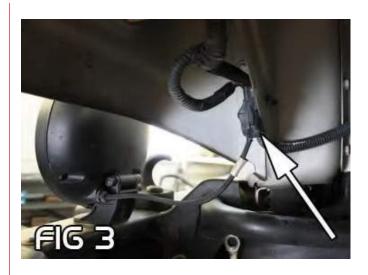
Thank you for purchasing your new front bumper from JcrOffroad! Checkout our website, www.jcroffroad.com for more deals and other great off-road products. Be sure to rate and review our product online. If you have any questions or are missing parts, please don't hesitate to call us at 269-353-1184!

Using a 10mm end wrench remove the front plastic frame cover if equipped (fig 1). There will be two bolts on each side that need to be removed (fig 2).





2 Unclip the factory fog light connection on each side if equipped (fig 3).



3 Using a the T55 torx socket, remove the four (TJ, YJ w/tow hooks) or two (YJ w/o tow hooks) top bumper mounting bolts. (fig 4, 5)





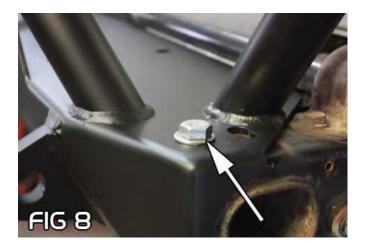
4 Remove the lower bumper bolts with a T55 torx socket (fig 6).





5 Test fit your new JcrOffroad bumper to be sure that it properly fits over your frame, and that all mounting holes align properly.

- **6** Once test fitted, coat your bumper with the finish of your choice. Be sure to wipe it down liberally with paint thinner before applying any coatings.
- Once the coating has hardened, mount your winch to the bumper while it's off the Jeep. You may also mount the fairlead at this time. Please follow your winch manufacturer's recommended installation instructions.
- 8 Slide the bumper over the frame and mount with the six provided bolts and washers (fig 8).



- **9** Tighten all mounting bolts.
- 10 Install any remaining lighting, or accessories at this time.
- 11 Enjoy your new bumper!