

JEEP TJ/LJ/YJ WRANGLER CRUSADER ROCK SLIDERS INSTALL INSTRUCTIONS

TOOLS NEEDED

- 5/16 drill bit
- 3/8 drill bit
- 1/4 Allen wrench
- Hammer
- 3/16 socket
- Clamps
- RTV (Optional)
- 7/16 wrench (TJ/LJ)

HARDWARE TJ/LJ

- 5/16 Flange Nut (10)
- 3/8 Flange Nut (8)
- 5/16 Flat Washer (8)
- 3/8 x 2 3/4 Hex Head (8)
- 5/16 x 1 Button Head (22)
- 5/16 Clip Nut (10)
- 5/16 Nutsert (2)
- Nutsert tool (1)

HARDWARE YJ

- 5/16 x 1 Button Head (20)
- 5/16 Clip Nuts (8)
- 5/16 Flange Nuts (12)
- 3/8 x1 Hex Head (6)
- 3/8 Flange Nuts (6)
- 3/8 Washers (3)

**Please read the mounting instructions below
carefully before attempting to install.**

Thank you for purchasing your new Crusader Sliders from JcR Offroad! Checkout our website, www.jcroffroad.com for more great off-road products. Be sure to rate and review our product online. If you have any questions or are missing parts, please don't hesitate to call us at 269-353-1184 x20!

* **NOTE:** If you have JcrOffroad Front Fenders or other aftermarket tube fenders, modification is necessary to the rocker skins. Please see cutting template on last page of these instructions.

1 Remove the inner bottom bolts holding the flares to the tub of the Jeep. Ignore if you have after market or have removed your flares.



2 Place the tub mounting plate between the flares and the tub. On TJ/LJ hold it in place using those removed lower mounting bolts through the holes in the tub mounting plate. On YJ or if you no longer have the factory fenders, you will have to use clamps to hold the mounting plate in place. If you are worried about your paint, you can mark off the area with masking tape before mounting. You want to line up the tub so that the bottom lines up with the bottom of your tube. You have some play here if you wish to mount the tub a little higher; just do not go any higher than a 1/4 inch from the bottom of the door.



- 3** Now that the mounting tub is in place, use it as a template to mark where to drill the holes in the tub. You can drill right through like we did here, or you can mark your holes; remove the mounting tub and then drill. Use a 5/16 drill bit to do this.



- 4** Place the 5/16 button head bolts through these holes and using the 5/16 flange nuts to hand tighten them. On LJ's the sixth bolt back will need to have a 5/16 nutsert placed into the tub, so you will have to remove the mounting tub, drill and place that nutsert. If this is your final installation you should either paint the holes or use RTV to decrease the chance of rust.



- 5** Tap on the clip nuts to the 5 mounting tabs (6 if you are installing LJ). Listen for the “click” when it aligns with the hole. You should be able to see all the threads of the nut through the hole.



- 6** It is recommended that you place some ant seize on the threads of these nuts to make removal of the sliders easier later. Especially if you live in an area that uses salt on the roads during winter.

- 7** Install the side armor. On the TJ/LJ the welded on spacer on the inside goes towards the back of the Jeep. On a YJ, the stand off with a single hole goes towards the back. Place on top of the tub mounting plate tabs that you put the clip nuts on. Use the 5/16 bolts through the side armor and into the clip nuts. Do this loosely at this time.



- 8** Push the armor up and against the side and bottom of the tub. Using the 3/8 drill bit, drill the holes through the bottom of the tub. On TJ/LJ there are four holes, on a YJ there are three holes.



- 9** Place the 3/8 hardware through these holes, then place the provided plates over the holes and loosely thread on the flange nuts. Do this for all holes. Note the rear plates on TJ/LJ has two holes in it. Once they are all plates are install, tighten them all down.



- 10** Now remove the two bolts and nuts below the door. Then remove the two front bolts on the seat bracket into the tub.



- 11** Slide the seat bracket under the seat with the tabs to the tub pointing up. Line up the seat bracket holes and outer armor holes, and then loosely reinstall the bolts and nuts. Once all the bolts are started, you can then go back and tighten them all down.



- 12** Now go back over all the bolts and make sure they are all tight. Your all done, now repeat for the other side. Enjoy and feel free to contact us if you have any questions!

SWBSL-CR - CRUSADER ROCK SLIDERS - TJ/LJ/YJ WRANGLER

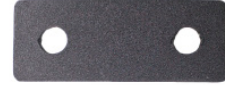
Item Code Legend
EX: SWBSL-CR-TJS-PC

- TJ - TJ - **Body 59" Slider 47"**
- TJS - Stretch TJ - **Body 57" Slider 51"**
- LJ - LJ - **Body 69" Slider 57"**
- LJS - Stretch LJ - **Body 67" Slider 61"**
- YJ - YJ **Body 55.5" Slider 47"**
- PC : Powdercoated
- BARE : Bare Metal

Measurements taken from longest portion.



Load Distribution Plates Small
(TJ/LJ X4 YJ X6)



Load Distribution Plates Large
(TJ/LJ X2 YJ X0)



Body Mount Plate
Left and Right



Slider
Left and Right



TJ/ LJ Under Seat Bracket
Left and Right



YJ Under Seat Bracket
Left and Right

Bolt Pack:

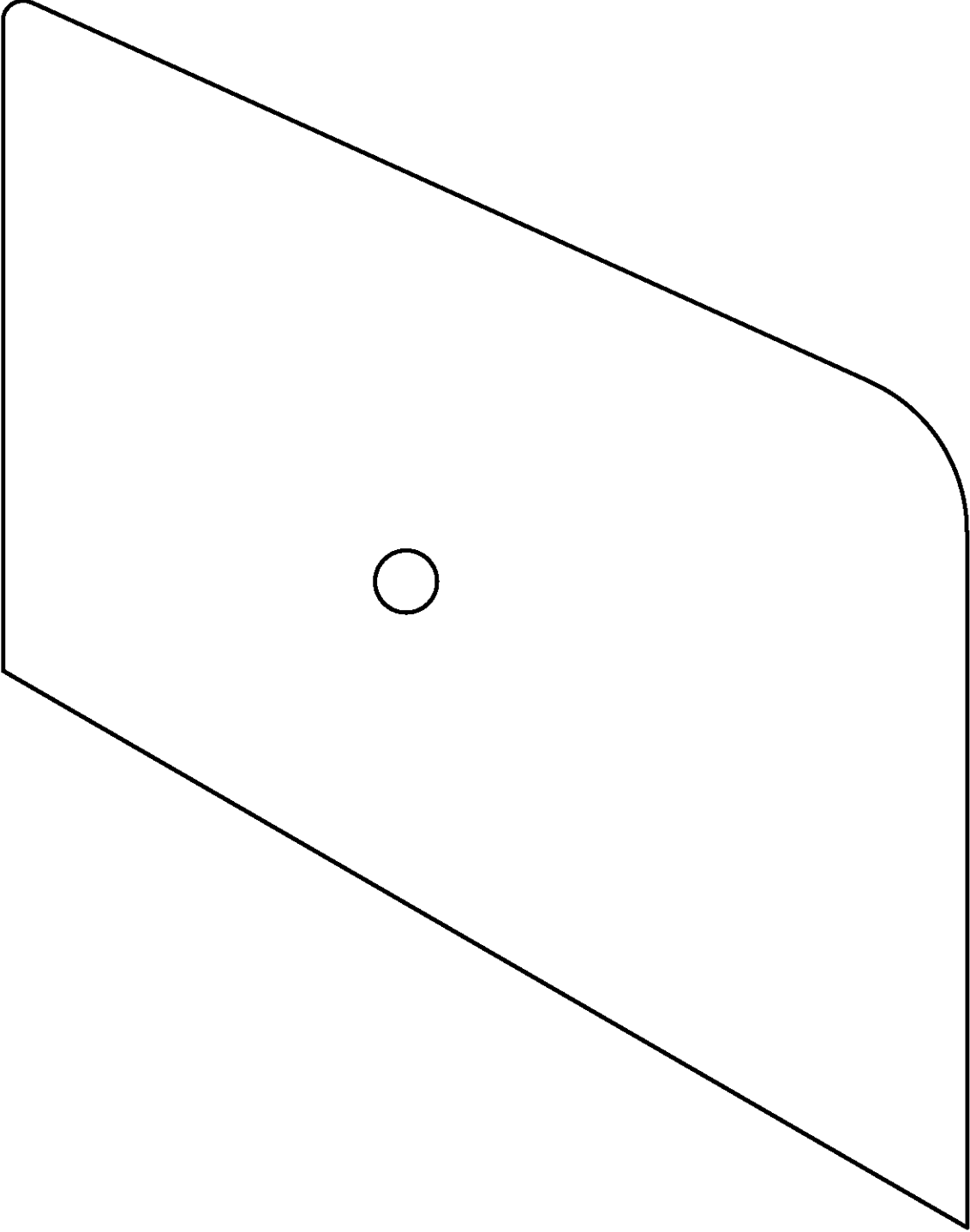
SWBSL-CR2-BP:

- 10 – 5/16 Flange Nut
- 8 – 3/8 Flange Nut
- 8 – 5/16 Flat Washer
- 8 – 3/8 x 2 3/4 Hex Head
- 22 – 5/16 x 1 Button Head
- 10 – 5/16 Clip Nut
- 2 – 5/16 Nutsert
- 1 – Nutsert tool

Bolt Pack:

YJSL-CR-BP:

- 20 - 5/16 x 1 Button Head
- 8 - 5/16 Clip Nuts
- 12 - 5/16 Flange Nuts
- 6 - 3/8 x1 Hex Head
- 6 - 3/8 Flange Nuts
- 3 - 3/8 Washers



DRAWN Anthony Ascare	9/15/2011				REV
CHECKED					
QA					
MFG					
APPROVED					
SIZE	A	DWG NO	Front Crusader Rocker Cut		
SCALE					
					SHEET 1 OF 1