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Thank You for your purchase! Installation of Unibody Tie-in brackets.

Do to some differences in manufacturing; some holes may require extra clearance for all the holes to line up.



Getting started; first you will need to remove your factory bumper. Refer to the front bumper instructions.

Starting on the Driver side; once you have removed your factory bumper and factory brackets, you will need to remove two of the three steering box bolts. The only steering bolt that will be left in is just behind the fender support bracket. Now slide into place one of the Unibody tie in plates. Using the supplied fasteners, install the rearmost bolt loosely. Next loosely bolt in the steering box bolts. Leave the front 3 bolts alone for now.

Moving on to the Passenger side; Now on the passenger side, there are no holes for the steering box, so drilling will be necessary if you wish to use those two bolt holes. Loosely install the rearmost bolt first. If you wish to drill the other two bolts we recommend doing so after the bumper is installed, lined up, and all bolts are snugged tightly. This will ensure accurate placement of the drilled holes.

Now install your bumper; Slide your bumper onto the tie in brackets. The bumper mounts through the front 3 holes on each side. Use the Bolts supplied with your kit, to install the bumper and tie in brackets. Once you have lined up the bumper, snug the bolts up. Now check to be sure that all bolts are loosely installed, if all holes line up, then you may tighten down all the bolts. Refer to a service manual for factory torque settings on your steering box.

Final Check; check all bolts to be sure that they are properly tightened, and also check to make sure your steering box bolts are torqued to the proper specs.

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