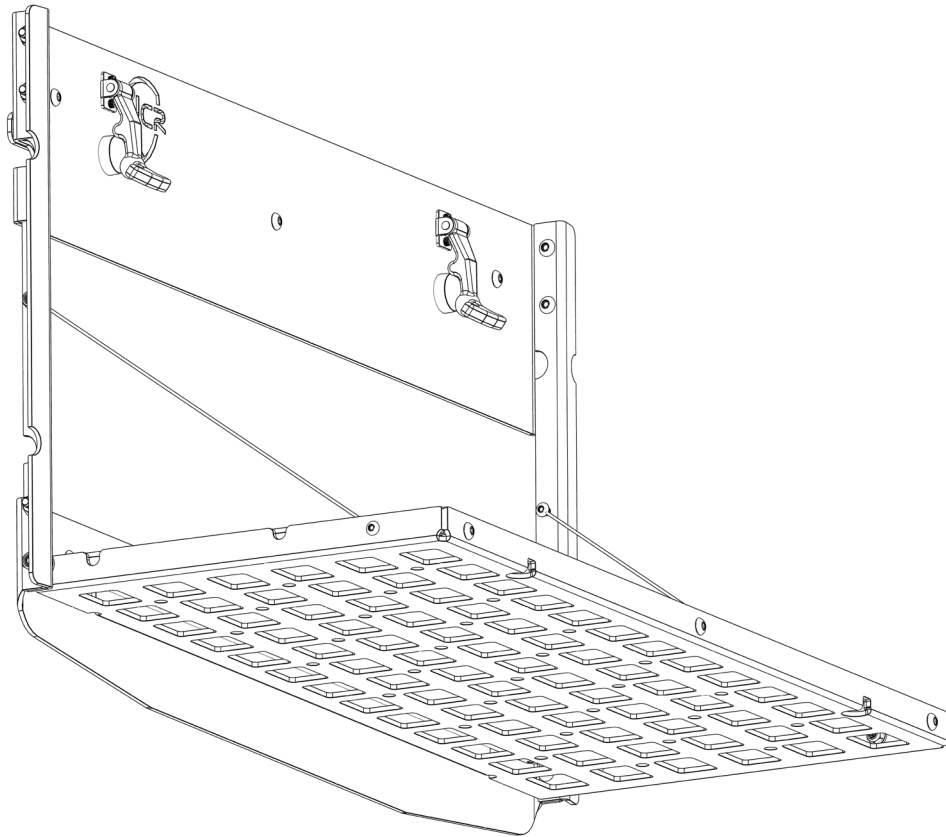




6TH GEN BRONCO TAILGATE TABLE

INSTALL INSTRUCTIONS



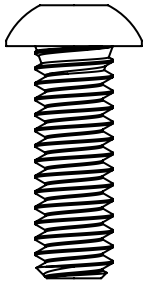
Please read the mounting instructions below carefully before attempting to install.

Be sure to check out the install video on the product page, if available.

Thank you for purchasing from JcRoffroad! Checkout our website, www.jcroffroad.com for other great off-road products. Be sure to rate and review our product online. If you have any questions or are missing parts, please don't hesitate to call us at 269-353-1184!

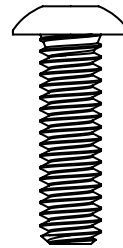
INCLUDED HARDWARE

21x



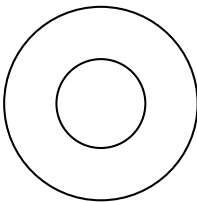
1/4"-20 X 3/4"
Button Head

4x



10-24 X 1/2"
Button Head

2x



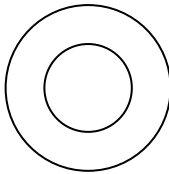
5/16"
Nylon Plastic Washer

4x



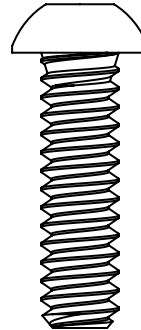
5-40 X 1/2"
Socket Head

18x



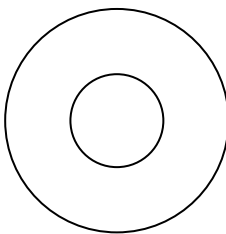
1/4" ID
Washer

1x



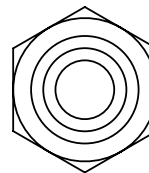
1/4"-20 X 1-1/4"
Button Head

4x



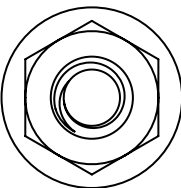
1/4"
USS Flat Washer

4x



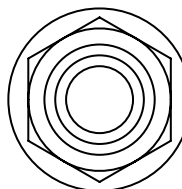
10-24
Nylock Nut

9x



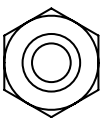
1/4"-20
Serr. Flange Nut

2x



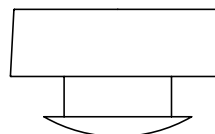
1/4"-20
Flanged Nylock Nut

4x



5-40
Nylock Nut

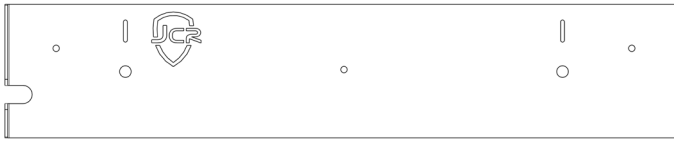
2x



Rubber Push-in
Bumper

INCLUDED PARTS

1x



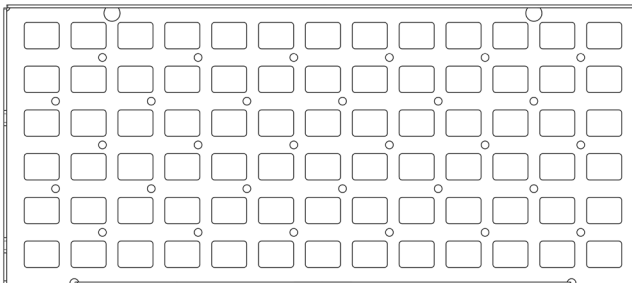
1x



1x



1x



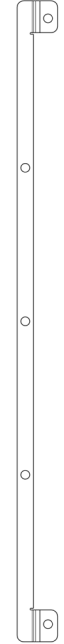
2x



1x



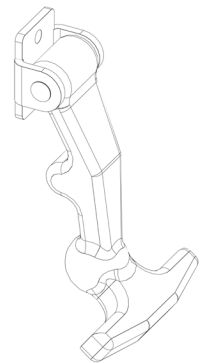
1x



2x



2x



INSTALLATION

- 1 Before starting the installation, you will need to disassemble parts of the tailgate. Start by taking off your spare tire. Then, remove both plastic vented panels on the inside of the tailgate. This can be done carefully by hand or with a plastic pry tool. Once the panels are out of the way, disconnect the wires circled in red below and push in on the tabs on the grey oval and push it through the outside of the tailgate.

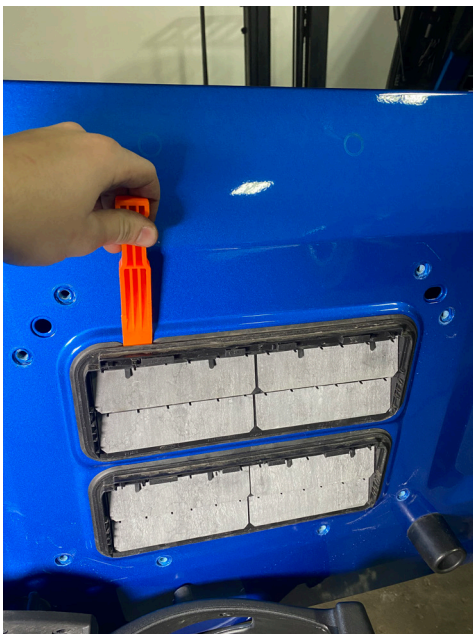


INSTALLATION

- 2** Next, remove your tire carrier by removing the eight bolts holding it in place using a 13mm socket.



- 3** Next, using a plastic panel tool, apply firm downward pressure between the rubber seal and the tailgate panel in the three locations shown below. Do this on both the top and bottom vent pieces and remove them.



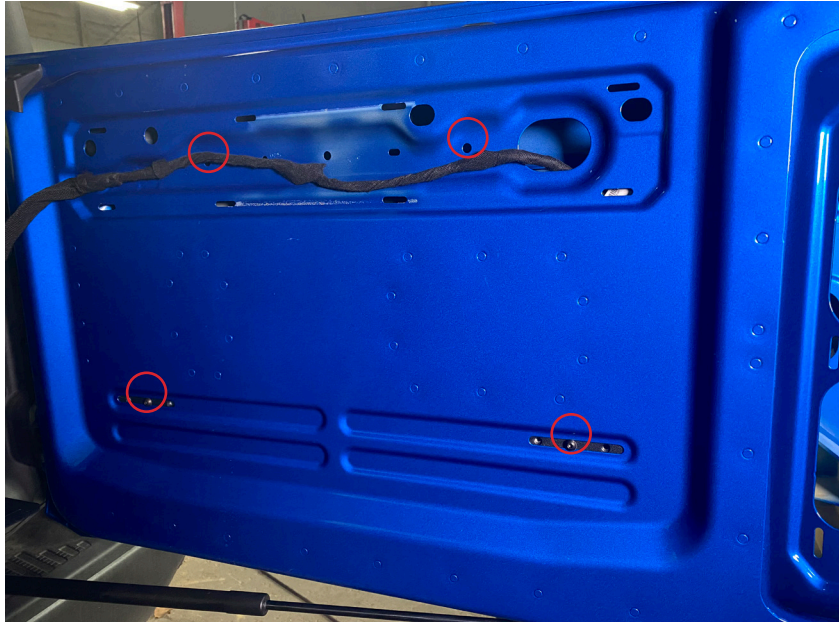
INSTALLATION

- 4** With the disassembly done, you can get started on the installation. Start by inserting the nut strips into the tailgate of the vehicle. The flat nut strip goes in through the hole in the bottom of the opening behind the tire carrier as shown below on the left. You may need to very lightly bend it in order to get it to fit. The other nut strip goes in through the cutout in the inside of the tailgate as shown below on the right. Make sure that the tabs on that nut strip are on the top and that the nut inserts on both nut strips are towards the outside of the tailgate.



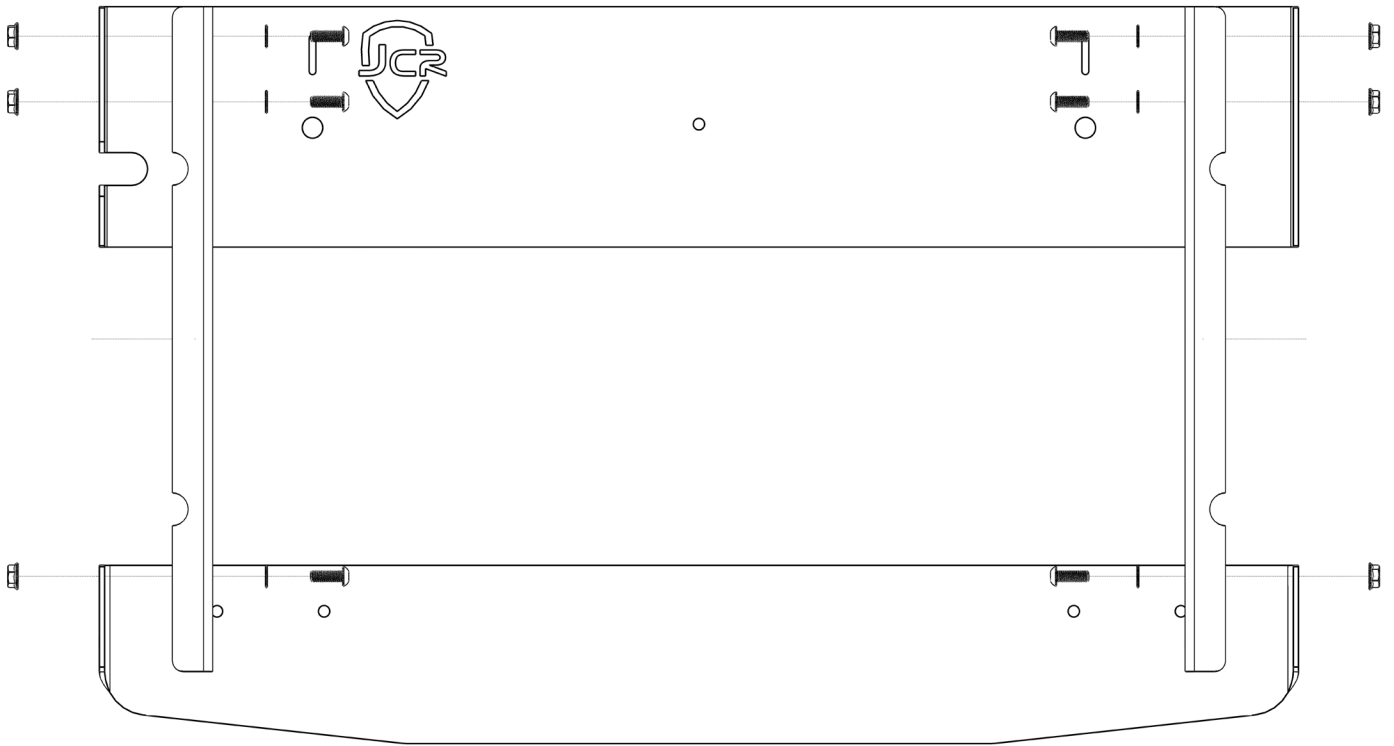
INSTALLATION

- 5** Once both nut strips are into the tailgate, bolt them into place using four 1/4"-20 X 3/4" button head bolts with one of the larger 1/4" USS washers on each. Bolt them into the holes circled in red below. Try to center the bottom nut-strip as well as you can before tightening it into place.



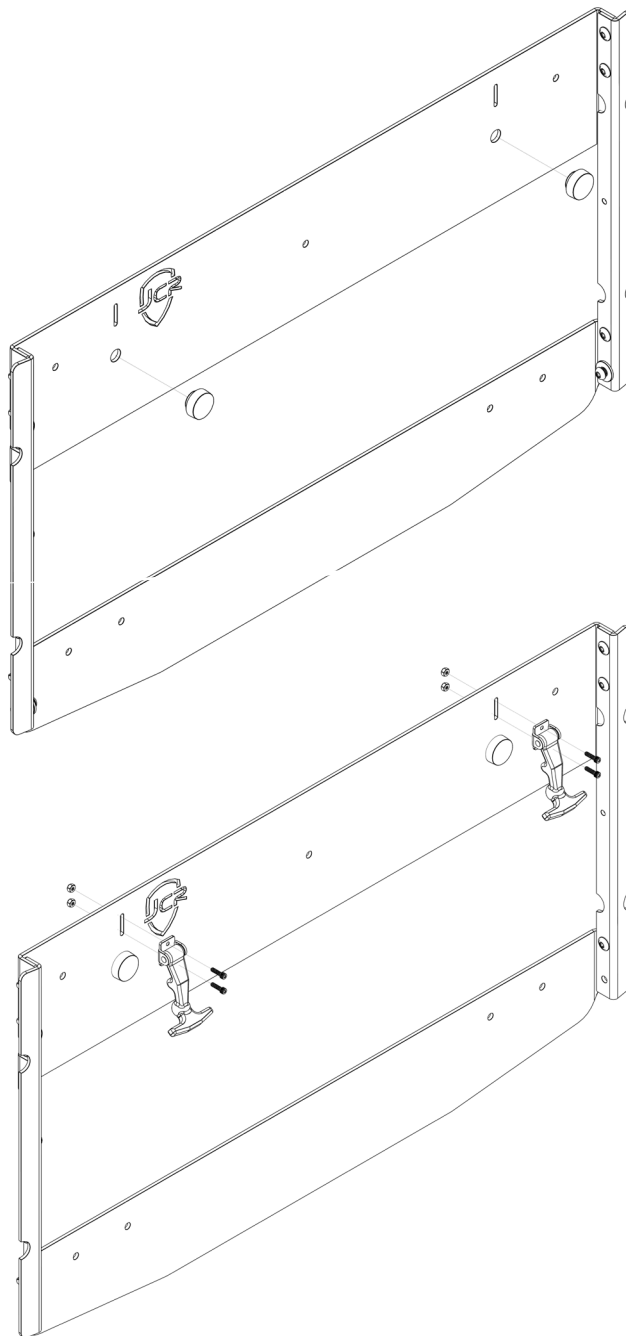
INSTALLATION

- 6** Next, assemble the frame as shown below using 1/4"-20 X 3/4" button head bolts, the smaller 1/4" washers and 1/4"-20 serr. flange nuts. The sides are identical, so as long as the bolt holes are facing in, it does not matter which side each goes on. Make sure that the side sit inside of the tabs on both sides of the top and bottom pieces.



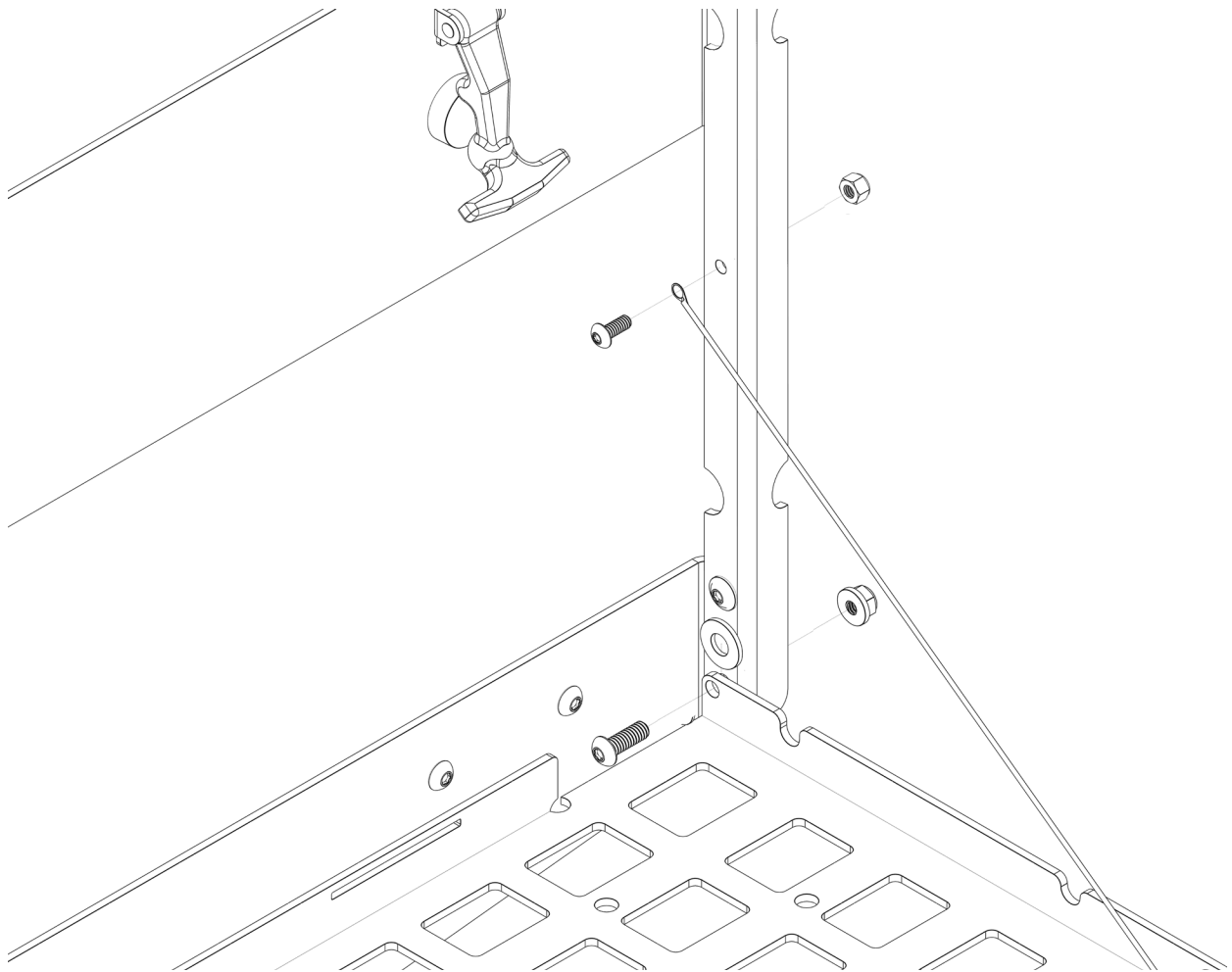
INSTALLATION

- 7** Once the frame is assembled, mount the two rubber bumpers and latches the rubber bumpers can simply be pushed into the large holes underneath the slots in the back. It works best to rotate them as you push them in. The latches get mounted to the slots above the bumpers using the 5-40 X 1/2" socket head bolt and 5-40 nylock nut. Leave them slightly loose for now so they can be adjusted later.



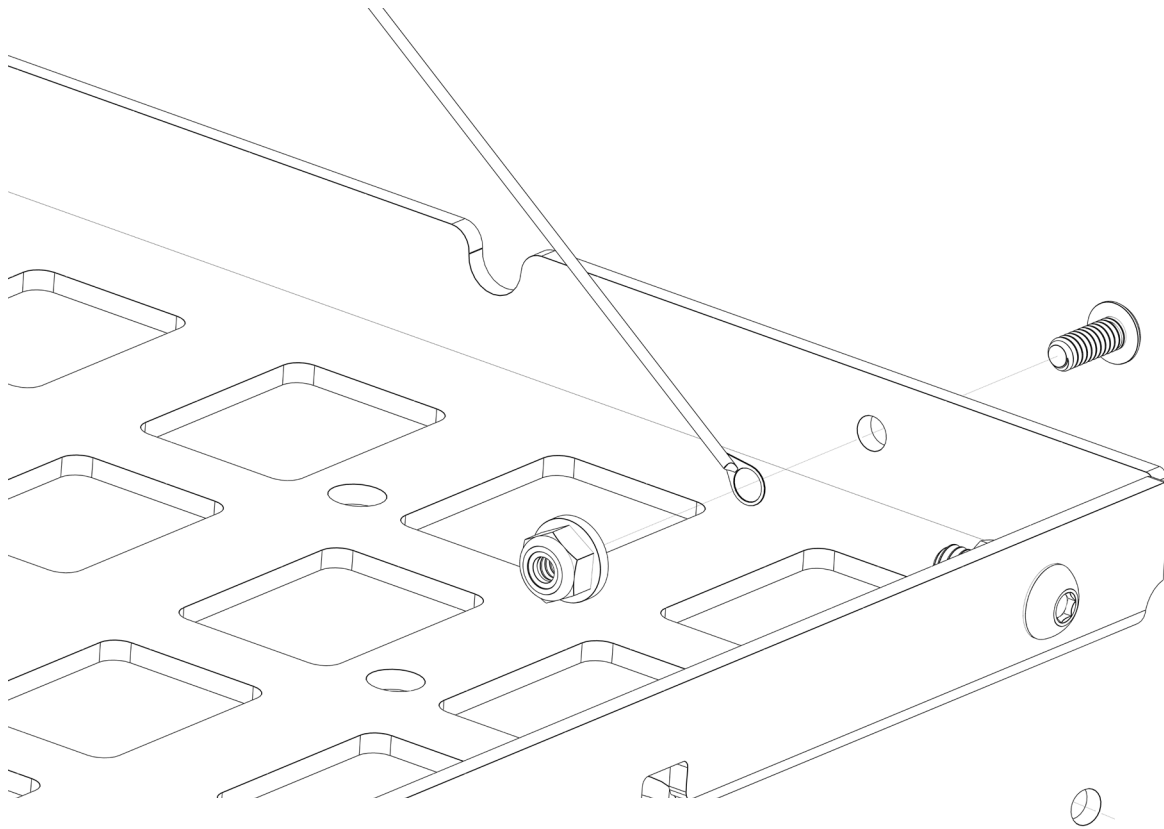
INSTALLATION

- 8** Next, attach the lanyards and bottom portion of the table to the sides as shown below. The lanyard is mounted to the inside of the sides using the 10-24 X 1/2" button head bolts and 10-24 nylock nuts. The table gets mounted to the bottom hole on each side using a 1/4"-20 X 3/4" button head bolt on the inside with a large nylon washer in between the edge of the table and the edge of the side and a 1/4"-20 flanged nylock nut on the outside. Be sure to tighten the bolts enough that they don't wiggle but keep them loose enough that they can rotate.



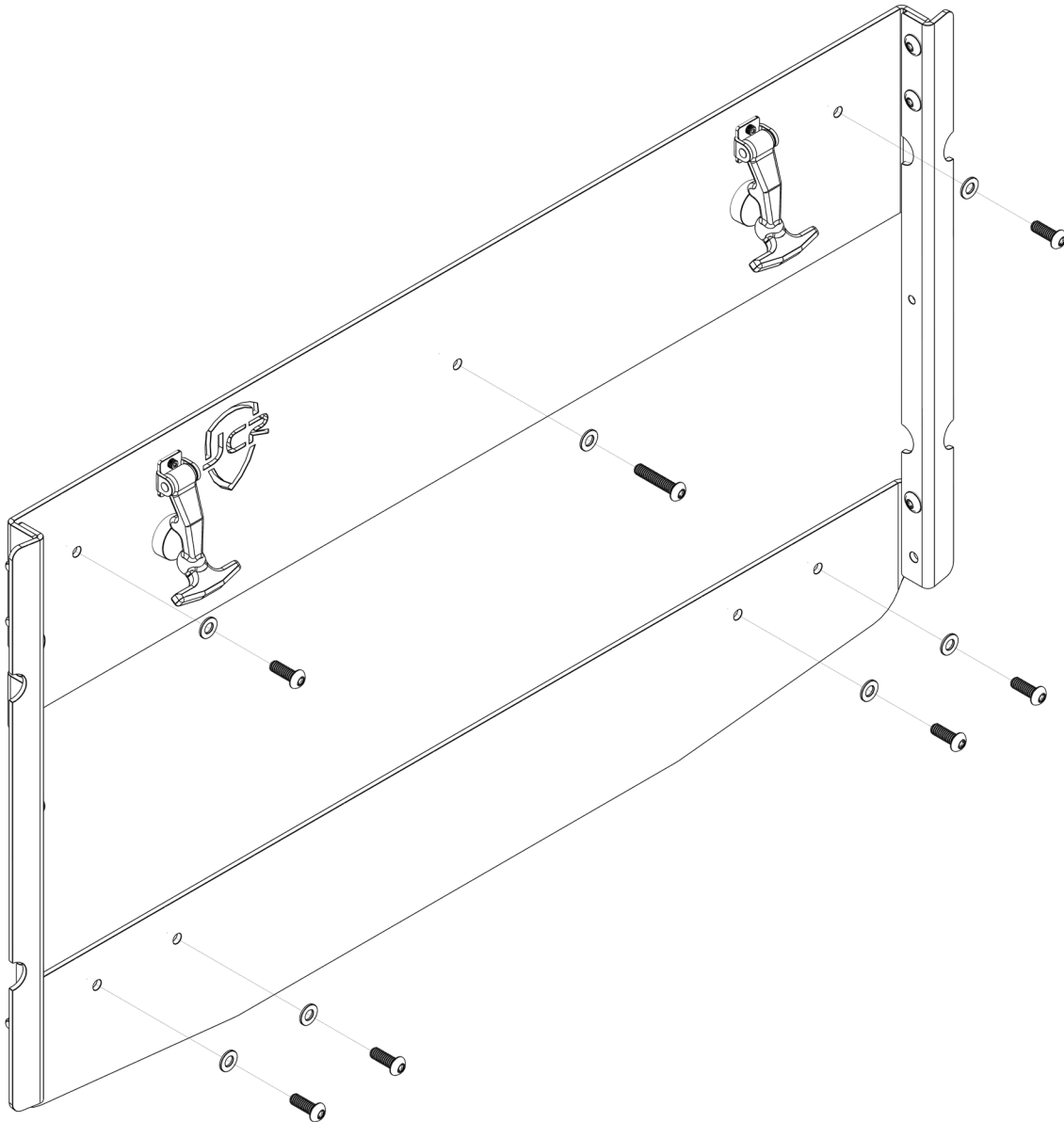
INSTALLATION

- 9** Next, mount the other end of the lanyards to the inside of the table in the as shown below, using the same hardware as before. Be sure to tighten the bolts enough that the lanyards don't wiggle but keep them loose enough that they can rotate. This is a good time to test the position of the latches and tighten them into place because you will not be able to access the nuts once the table is mounted to the vehicle.



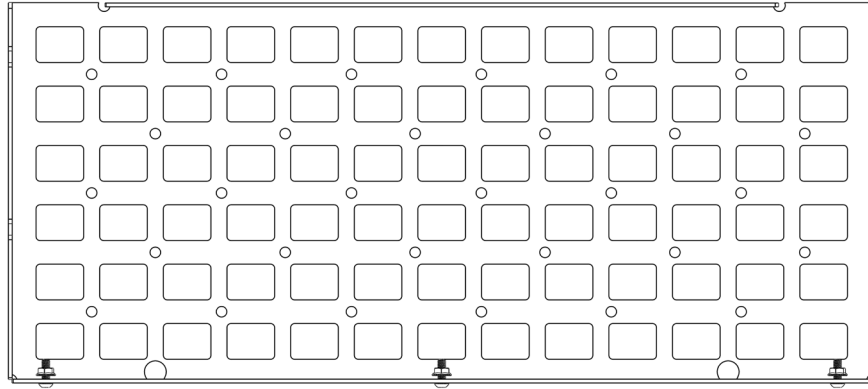
INSTALLATION

- 10** Next, mount the assembly to the nut strips you put in the tailgate earlier as shown below. All of the holes use the 1/4"-20 X 3/4" button head bolts and small 1/4" washers, except for the middle hole in the top which needs the 1/4"-20 X 1-1/4" with the same washer. Be careful not to over tighten the bolts. We recommend using medium strength thread locker on each bolt in this step. **Make sure they are all secure, without creating any indentation in the material around them.**

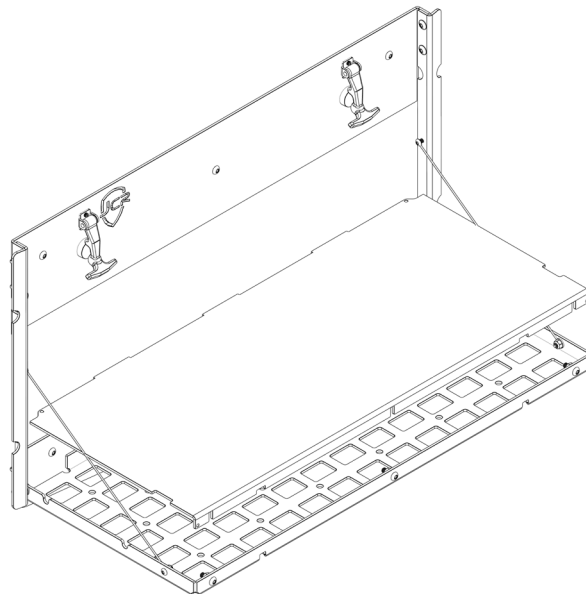


INSTALLATION

- 11** Next, insert a 1/4"-20 X 3/4" button head bolt into each of the three holes on the front of the MOLLE panel and very loosely put a 1/4"-20 serr. flange nut on the end of each one. This just makes it easier to attach the tabletop.



- 12** Finally, place the tabletop into the inside of the MOLLE panel. Make sure that the tabs on the back of the tabletop go into the slots in the back of the MOLLE panel. Once the tabs are in the slots, push the front down into the table, making sure that the slots in the front of the tabletop go around the bolts you installed in the last step. It can be difficult to get the tabletop into the MOLLE panel so you may need to use some kind of small pry tool to get it in. Once it is in place, tighten the bolts. Make sure that the top of the tabletop is above or flush with the edge of the MOLLE panel.



INSTALLATION

- 13** Once the installation is complete, reinstall the exterior vents, tire carrier, wire harness, interior vent panel and spare tire in that order.