



# JK REAR FENDER FLARE INSTALLATION INSTRUCTIONS

## TOOLS NEEDED

- 3/16" Allen Wrench
- 10mm wrench
- 1/2" socket or Wrench
- 17/32" drill bit
- 1/4" drill bit
- Drill
- Utility Knife
- Flat head screwdriver

## HARDWARE

- 5/16" x 1 Button Head (16)
- 5/16" Nutsert (12)
- 5/16" Flange Nut (6)
- 5/16" Nutsert Tool (1)

**Please read the mounting instructions below  
carefully before attempting to install.**

Thank you for purchasing your new rear fenders from JcR Offroad!  
Checkout our website, [www.jcroffroad.com](http://www.jcroffroad.com) for other great off-  
road products. Be sure to rate and review our product online. If  
you have any questions or are missing parts, please don't hesitate  
to call us at 269-353-1184!

It is always best to trial install before painting/finishing to ensure proper fit. If using a bed liner type product, you may need to use a drill or file to open holes or openings to the proper size. Be sure to keep any and all paint or bed liner products away from all threads.

- 1** Using the 1/4" drill bit, drill out the plastic rivets holding the rear fender to the inner fender lining.



- 2** Using a flat head screwdriver, remove the 2 clips attaching the inner fender liner.

- 3** You can now remove the rear fender. Wipe down and clean the body. Your rear fender should look like this.



**4** If you want to keep the inner fender liner, you can now mark and trim the inner fender liner. We recommend using the body line as your guide. You can also choice to leave the inner fender liner out. Painting the inner fender is optional.

**5** Using the 17/32" drill bit, drill out the holes marked below.



**6** Using the provided nutsert tool, install the nutsert into the two holes you just drilled. We recommend you apply some RTV on the nutserts before installing them into the holes to lessen the chance of rust. For the nutsert tool use a 1/2 inch socket and a 11/16 end wrench. We recommend using an impact for speed, but it can be done with just hand tools. Go until the nutsert is fully crushed at 40 foot pounds.



- 7** Place the button head bolts through the center two mounting holes. Holding those bolts in with your thumbs, place the fenders into place and slide the bolts into their mounting holes. These should hold your fender in place while you loosely thread the flange nuts onto those bolts.



- 8** Watching the next mounting hole, lift up on the fender and move it left or right until the mounting hole lines up with the nutsert and loosely thread in the mounting bolt. Leave bolt loose and repeat on the remaining mounting holes, lifting and moving the fender left and right until the mounting holes line up. Once all the mounting bolts are started, double check the fitment of the fender and tighten down all the bolts.

- 9** Now its time to take those new fenders out and show them off at the mall!



# JKRX - REAR FENDER FLARES - JK WRANGLER



## Item Code Legend

EX: JKRX-C-PC

- M : Mauler 4" Wide
- C : Crusader 5" Wide
- V : Vanguard 7" Wide
- PC : Powdercoated
- BARE : Bare Metal



Rear fender Left & Right  
\*May differ from photo\*

## Bolt Pack:

JKRX-BP:

- 16 - 5/16 X 1 Button Head
- 16 - 6/15 Nylon Washer
- 12 - 5/16 Nutsert
- 4 - 5/16 Flange Nut
- 1 - 5/16 Nutsert Tool