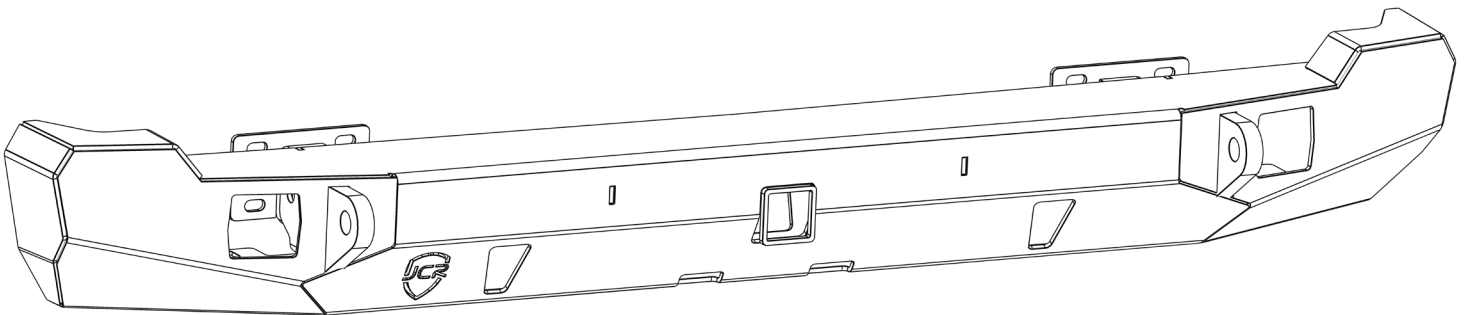




# JEEP CHEROKEE XJ (84-01) REAR CRUSADER BUMPER

## INSTALL INSTRUCTIONS

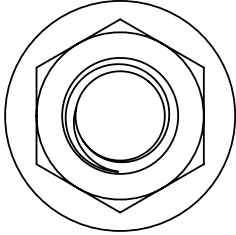


**Please read the mounting instructions below carefully before attempting to install.  
Be sure to check out the install video on the product page, if available.**

Thank you for purchasing from JcrOffroad! Checkout our website, [www.jcroffroad.com](http://www.jcroffroad.com) for other great off-road products. Be sure to rate and review our product online. If you have any questions or are missing parts, please don't hesitate to call us at 269-353-1184!

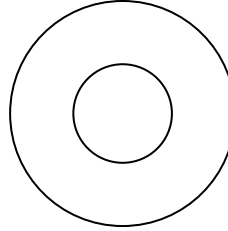
# INCLUDED HARDWARE

6x



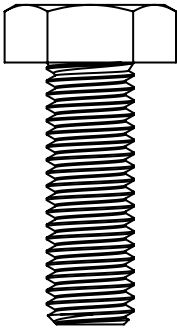
1/2"-13  
Locknut

12x



1/2"  
USS Washer

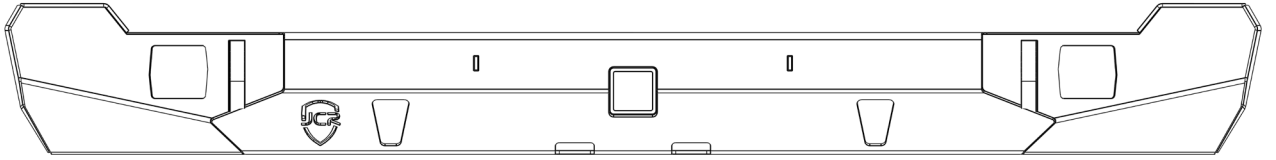
6x



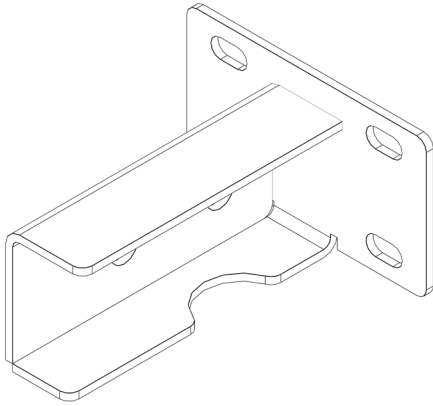
1/2-13 1-1/2"  
Hex Head

# INCLUDED PARTS

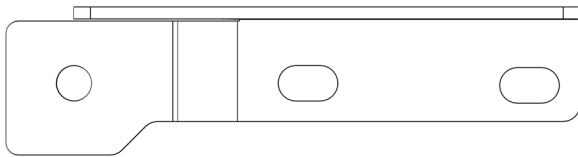
1x



1L/1R



1L/1R



# INSTALLATION

1. Start by removing the factory rear bumper. There are two mounting brackets from the bumper to the back of the bulkhead with 4 bolts each. (Photo shown is with the bumper skin removed for illustration purposes.)



2. If you're installing on a 97' and up, and are not installing our lower quarter panel armor, you have the option of cutting the plastic side skirts on the lower quarter panels (as shown below) and leaving much of it behind. Draw a straight line down from where the tail lights attach to the body and trim the factory plastic with a utility knife.



# INSTALLATION

- 3.** If our nutstrips were purchased, remove whatever factory nut strips were inside the frame rails first. (If installed) You will need to unbolt any hitches, skids, or exhaust mounts that are bolted under the frame.
- 4.** Insert the new nutstrips into frame. You may want to loosely install one bolt on the forward most hole to help keep them aligned. For more instruction, please look at the XJ Rear Nutstrip Install Instructions.
- 5.** If not using nutstrips, the uniframe tie-in brackets will need to be loosely installed before the bumper. (See step 11) By utilizing the lock washer inside the frame, the tie-ins will later be able to be tightened down without needing a wrench on the nut. Just remember to keep them somewhat moveable for alignment purposes at this time.

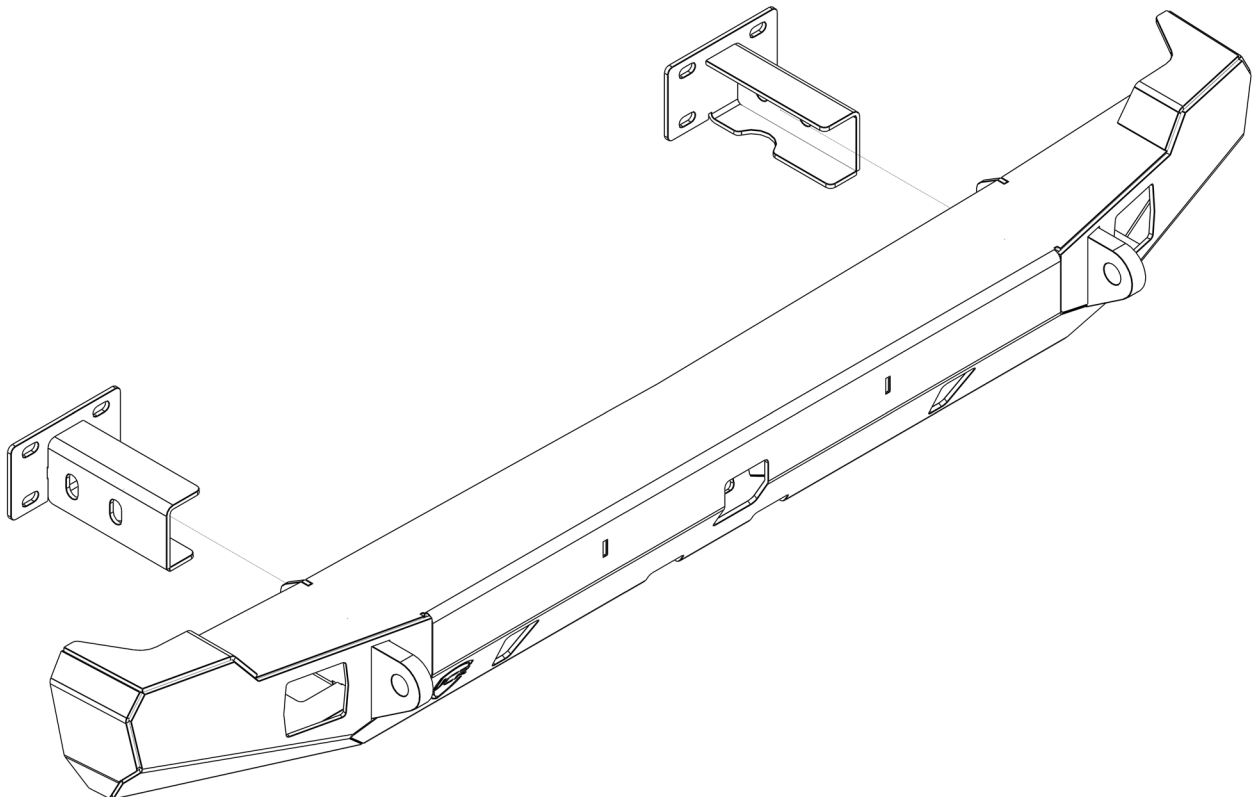


# INSTALLATION

6. Install frame side bumper brackets with the slotted holes facing out and the offset down. Reusing factory bolts, center brackets with slots/holes. The outside width should be roughly 39 3/4".

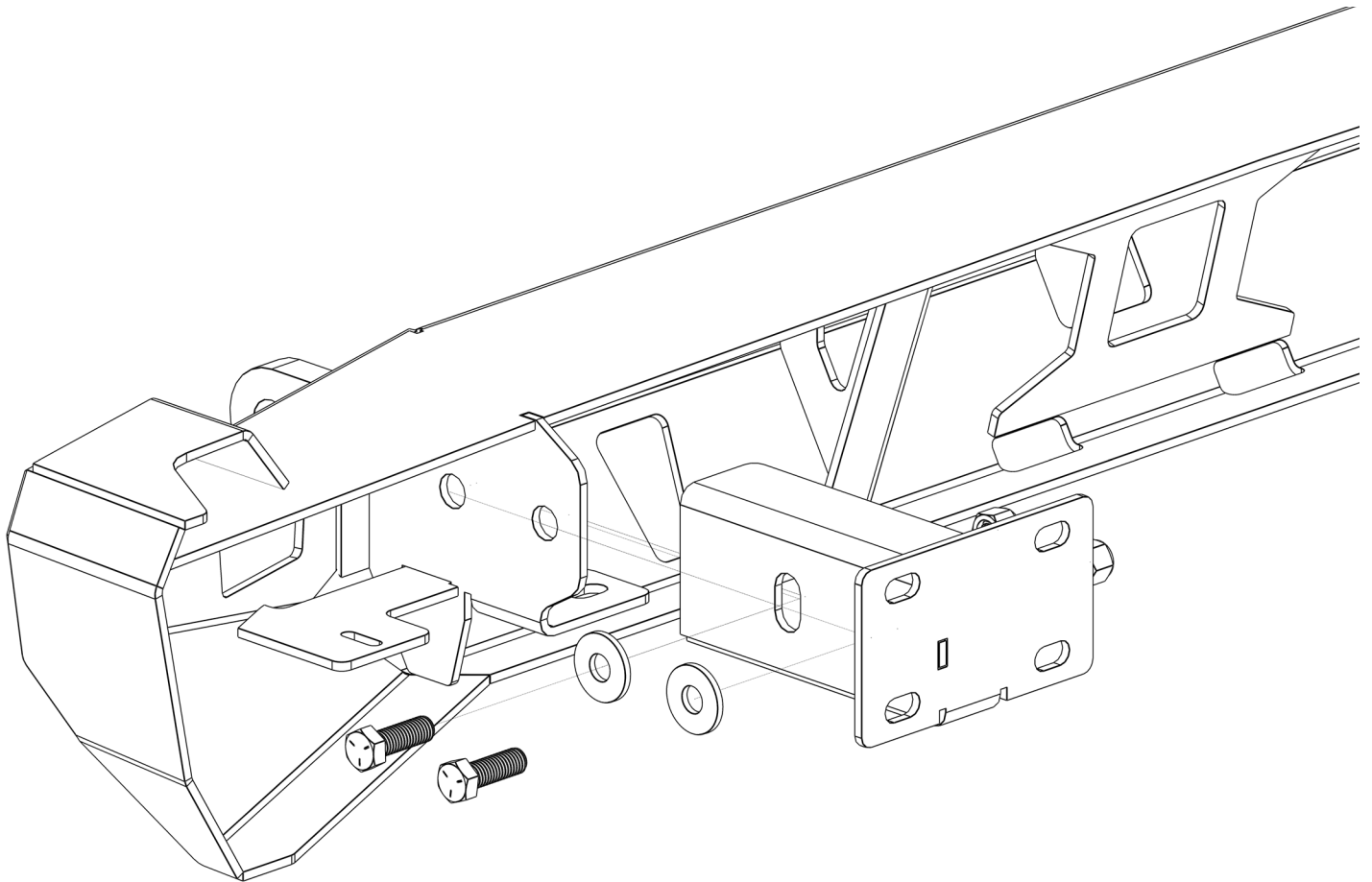


7. Lift the bumper into place over the frame side mounts. Use a helper or a jack to hold it into position and make sure it is somewhat level.



# INSTALLATION

- Using the included 5/8" bolts, washers and nuts, reach up behind bumper and install into slots from the outside in. Assemble in the orientation shown below, and be sure to do this on both sides of the bumper. The swept back design of the bumper prohibits working a lot room on this step, so exhibit patience! *\*Alternatively, you can bolt the frame side brackets onto the bumper before hoisting the whole assembly onto the frame. You can pull the weather stripping out of the way to gain access to the upper bolts on the frame side mounts. This method may take a time or two to get the alignment of everything correct.*



- Adjust bumper pitch and height with the 5/8" bolts, or left and right with the frame side bolts/slots. Check the operation of the tailgate, lower the bumper down if the gate hits the top of the bumper.

# INSTALLATION

- 10.** Once you are happy with the look and alignment, tighten down all of the hardware. If you have access, a one or two foot extension can be used to more easily reach the 5/8" nuts.
  
- 11.** If your using nutstrips, install any additional skids and the unibody tie in's at this point. Their orientation (welded on spacer on top or bottom) will depend on what options you have on your Jeep. With no skids or receivers the spacer will be on top. With any additional bracketry under the frame, you may need to flip the brackets side to side and leave the welded spacer underneath.
  
- 12.** If you chose to purchase our integrated lower quarter panels, install them at this time using the XJ Integrated Lower quarter panel instructions found on the product page on our website. The only difference being, you will need to drill the holes where they set over the bumpers to install that hardware. Be sure to do this after the bumpers has been correctly aligned.



# INSTALLATION

13. Once all of your hardware is tight, your bumper install is now complete. Enjoy your new rear bumper!

